# Service instructions

for contractors

# VIESMANN

#### Vitoflame 300 Type VHG Oil burner with oil pre-heating for Vitoladens 300-T Rated output 40 and 50 kW

For applicability, see the last page

# VITOFLAME 300





Please keep safe.

## Safety instructions



Please follow these safety instructions closely to prevent accidents and material losses.

#### Safety instructions explained



#### Danger

This symbol warns against the risk of injury.



#### Please note

This symbol warns against the risk of material losses and environmental pollution.

#### Note

Details identified by the word "Note" contain additional information.

#### Target group

These instructions are exclusively designed for qualified personnel.

- Work on gas equipment must only be carried out by a qualified gas fitter.
- Work on electrical equipment must only be carried out by a qualified electrician.
- The system must be commissioned by the system installer or a qualified person authorised by the installer.

#### Regulations

Observe the following when working on this system

- all legal instructions regarding the prevention of accidents,
- all legal instructions regarding environmental protection,

- the Code of Practice of relevant trade associations.
- all current safety regulations as defined by DIN, EN, DVGW, TRGI, TRF, VDE and all locally applicable standards.

#### If you smell gas



#### Danger

Escaping gas can lead to explosions which may lead to serious injury.

- Do not smoke. Prevent naked flames and sparks. Never switch lights or electrical appliances ON or OFF.
- Close the gas shut-off valve.
- Open windows and doors.
- Remove all people from the danger zone.
- Notify your gas or electricity supplier from outside the building.
- Shut off the electricity supply to the building from a safe place (outside the building).

#### If you smell flue gas



#### Danger

Flue gas can lead to life-threatening poisoning.

- Shut down the heating system.
- Ventilate the boiler room.
- Close all doors in the living space.

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## Safety instructions (cont.)

#### Working on the system

- When using gas as fuel, also close the main gas shut-off valve and safeguard against unauthorised reopening.
- Isolate the system from the power supply and check that it is no longer 'live', e.g. by removing a separate fuse or by means of a main isolator.
- Safeguard the system against unauthorised reconnection.

## Please note

Electronic modules can be damaged by electrostatic discharges.

Touch earthed objects, such as heating or water pipes, to discharge static loads.

#### **Repair work**

Ple

#### Please note

Repairing components that fulfil a safety function can compromise the safe operation of your heating system.

Replace faulty components only with original Viessmann spare parts.

# Ancillary components, spare and wearing parts

#### Please note

Spare and wearing parts that have not been tested together with the heating system can compromise its function. Installing non-authorised components and non-approved modifications or conversions can compromise safety and may invalidate our warranty.

For replacements, use only original spare parts supplied or approved by Viessmann.

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## Steps – commissioning, inspection and maintenance

For further information regarding the individual steps, see the page indicated

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## Commissioning the heating system

To obtain optimum combustion values, the burner must be adjusted with the boiler heated (min. 60  $^{\circ}$ C).

CH): The limits of the Swiss Clean Air Act LRV 92 must be maintained.

S S

Service instructions boiler control unit

#### Note

The Vitoflame 300 oil burner features very good combustion values which are achieved without the use of fuel oil additives (combustion improvers). The use of combustion improvers, which leave residues, is not acceptable.

- 1. Check the heating system pressure and the oil level in the tank.
- 2. Open the shut-off valves in the oil lines on the oil tank and on the filter.

## Adjusting the air volume

- 3. Fill the oil suction line and the filter with fuel oil using a manual oil suction pump **before** switching the burner ON.
- **4.** Switch ON the main isolator (outside the installation room).
- Switch ON system ON/OFF switch at the control unit. If the fault indicator lamp on the control unit illuminates, press the reset button on the burner (see page 22).

The air volume is preset at the factory. Re-adjust the air volume if required. Starting up the burner may require some fine adjustment. **Before** making adjustments, check whether the inlet air routing  $\bigcirc$  (**inside the casing**, pos. no. 034 on page 35) is set to position "7.5" (factory setting).



 Check static burner pressure at test nipple (B); to do so, remove the plastic cap.

#### Note

The actual static burner pressure must not vary from the standard values.

For standard values for burner settings, see page 43.

- 2. If required, adjust static burner pressure at air damper (A):
  - Turn anti-clockwise
    - → higher static burner pressure
    - → more air
    - $\rightarrow$  lower CO<sub>2</sub> content,
  - Turn clockwise
    - $\rightarrow$  lower static burner pressure
    - → less air
    - $\rightarrow$  higher CO<sub>2</sub> content.

## Adjusting the oil pressure and checking the vacuum

The oil pressure is preset at the factory according to the oil throughput. Adjust the oil pressure, if required.



Oil pump; make: Danfoss, type BFP 31



Oil pump; make: Suntec, type ALE 35

- 1. Switch OFF the main isolator and safeguard against unauthorised reconnection.
- 2. Unscrew plug "P" (A) from the oil pump.

- 3. Unscrew plug "V" (B) from the oil pump; as you do so, oil may escape from the pump.
- Insert a pressure gauge (range 0 -25 bar) and a vacuum gauge (range 0 - 1 bar).

Seal the pressure and vacuum gauges only with copper or aluminium gaskets or with O-rings. Never use tape to seal these joints.

- **5.** Start the burner. The solenoid valve opens.
- Read off the oil and vacuum pressures of the pump on the relevant gauge (vacuum should be max.
   0.3 bar given a height differential of 3 m between the oil pump and the bottom of the tank).
   Where vacuum measures higher than 0.3 bar, check the filter for contamination or check the pipe run.
- If necessary, adjust the oil pressure at oil pump pressure setting screw C.

Turn clockwise  $\rightarrow$  pressure rises; turn anti-clockwise  $\rightarrow$  pressure falls.

For standard values for burner settings, see page 43.

#### Note

Only for Danfoss oil pump: The LE nozzle shut-off function must be adjusted at LE setting screw  $\bigcirc$  (LE = ON), located on the *l.h.* side of the oil pump.

**8.** Check the actual emission values after adjusting the oil pressure.

- **9.** Switch OFF the main isolator and safeguard against unauthorised reconnection.
- **10.** Remove the pressure and vacuum gauges.
- Insert plugs "P" (A) and "V" (B). Check the plug seal rings for damage and replace, if required.
- **12.** Start the burner and check the plugs for leaks.

# Checking the burner and entering the actual values into the report

#### Note

*In the case of balanced flue operation, observe the information regarding burner settings on page 41.* 

## Cleaning and testing the flame monitor



- 1. Pull flame monitor (A) from burner cover (B).
- Clean the flame monitor. To do so, remove push-on restrictor (see page 10) and replace it when you have finished.

Safety check	Response
Burner start with	Fault shutdown at
darkened flame	the end of the
monitor	safety time
Burner start with	Fault shutdown
flame monitor lit	after max. 40 s
from an outside	
source	



**3.** Push flame monitor (A) into burner cover (B) (see page 10).

Safety check	Response
Burner operation	Restart followed
with simulated	by a fault shut-
flame blow-off:	down at the end
pull plug 🛈 from	of the safety
the solenoid valve	time
during operation	
and leave in this	
condition	

## Fitting and adjusting the flame monitor

Before fitting, check whether slider sleeve B is pushed as far forward as it will go (x = max.).

Push-on restrictor A must sit on flame monitor C.



## Cleaning the burner



For cleaning the combustion chamber and hot gas flues, see boiler service instructions.

- 1. Set the burner into its maintenance position.
- Clean casing, flame tube, mixing assembly (B), ignition electrodes (A), flame monitor (D) and impeller (C).



## Checking recirculation gap



- (A) Adaptor pipe and dosing ring
- 1. Measure existing recirculation gap "a".

If it deviates from dimension "a", adjust set dimension "a".

- Adjust recirculation gap "a". To do so, turn blast tube connection setting screw (A in diagram on page 16).
  - Turn anti-clockwise: recirculation gap "a" widens
  - Turn clockwise: recirculation gap "a" narrows

(B) Flame tube

Rated burner out- put	Set dimension a	
kW	mm	
40	3	
50	6	

## Nozzle replacement





- 1. Plug the burner cover into the burner casing, with the blast tube connection pointing upwards. This prevents airlocks being created when nozzles are replaced.
- **2.** Turn fixing screw (B) through two full turns to undo.
- **3.** Remove mixing assembly (A) from the blast tube connection.
- Replace the nozzle (whilst holding the blast tube connection).
   For the make and type of nozzle, see standard values for burner settings on page 43.
- Push mixing assembly (A), with surface (D) in the annular groove, as far as it will go over recess (C) of the oil preheater, onto the blast tube connection. Retighten fixing screw (B).



 Use burner setting gauge D to check distance "a" between nozzles with reference to the table on page 15.



## Checking and adjusting the mixing assembly

Check ignition electrodes (A) for wear, contamination and size (see fig.) and replace, if required.

#### Note

To check the distance between the ignition electrodes, use burner setting gauge  $\bigcirc$ .



Rated heating output	kW	40	50
Designation B		VHG II-1	VHG II-2
Dimension a	mm	4.5	4.5



## Checking the 0-point adjustment of the blast tube connection

This adjustment is **only** required if optimum combustion characteristics are not achieved with the standard values for burner settings (see page 43).





- **1.** Fit the burner cover on the burner casing.
- With blast tube connection setting screw (A), set the scale for blast tube connection adjustment to dimension 2 mm = 0 point.
- **3.** Undo locking screw  $\bigcirc$ .
- **4.** Push blast tube connection (B) as far forward as possible.
- **5.** Retighten clamping screw  $\bigcirc$ .
- Adjust the blast tube connection in accordance with the standard values for burner settings on page 43. For the dimensions for adjusting the recirculation gap, see page 12.

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Cleaning or, if required, replacing the oil pump filter



Oil pump; make: Danfoss, type BFP 31

- (A) Filter plug
- B O-ring (replace)
- © Filter (replace)



Oil pump; make: Suntec, type ALE 35

- (A) Filter (clean or replace)
- (B) Flat gasket (replace)

## **Operating and service documents**

- 1. Complete and detach the customer registration card:
  - Hand the system user this part for safekeeping.
  - Retain the heating contractor's part.
- File all parts lists, operating and service instructions in the folder and hand this over to the system user. The installation instructions are no longer required after the installation and, therefore, do not need to be retained.

C O-rings (replace)D Lid

## Combustion controller LMO 54.210 B2V

## Program sequence during commissioning



- A' Start of oil preheat time
- А Start-up
- В Time of flame formation
- С Operating position
- Controlled shutdown D
- (3)-(12) Plug-in terminals on the combustion controller
- tw Oil preheat time up to 2 min<sup>\*1</sup>
- t1 Pre-flush time min. 16 s
- tx Burner motor max. 0.35 s shutdown time

#### Flame monitor sensor current

- min. required 70 μA.
- max. permissible without flame 5.5 µA.
- max. possible with flame 100 µA.

- Oil preheater
- Burner motor
- Solenoid valve on the oil pump
- HF ignition unit
- Flame monitor
- t3 Pre-ignition time min. 15 s t3n
  - Re-ignition time max. 10 s
- TSA Start-up safety max. 10 s time

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Note

#### Undervoltage

If the mains voltage is lower than 165 V~, the combustion controller initiates a safety shutdown.

The system restarts when the mains voltage is above approx. 175 V $\sim$ .

#### **Controlled intermittent operation**

After a maximum of 24 hours non-stop operation, the combustion controller implements an automatic safety shutdown with subsequent restart.

#### Control sequence in case of faults

If a fault shutdown occurs, the fuel valve outputs and the ignition system are immediately shut down (<1 s).

#### Cause Response Restart After a power failure After falling below the undervoltage level Restart If there is a premature, faulty flame signal dur-Fault shutdown at the end of the ing the pre-flush time t1 pre-flush time t1 If there is a premature, faulty flame signal dur-Starting will be inhibited after a fault shutdown of max. 40 s ing the oil preheat time tw If the burner does not light within the safety time Fault shutdown at the end of the TSA safetv time TSA Max. 3 restarts, then fault shut-If the flame fails during operation down No heating or oil preheater enabling within Troubleshooting 10 min

#### Troubleshooting

After a fault shutdown, the combustion controller remains locked out (non-modifiable fault shutdown) and the red lamp lights up. This state is also maintained if the power supply fails.

# flashing code is red: if it flashes 10 × (see page 25), contact your local Viessmann sales office.

If the power supply is  $2 \times 127$  V and the

#### Resetting the combustion controller

The system can be immediately reset after a fault shutdown. Hold down the reset button for approx. 1 s (<3 s).

#### Ignition sequence

If the flame fails within the safety time, the system re-ignites, but only until the end of the maximum safety time at the longest. This allows several ignition attempts within the safety time; see program sequence on page 19.

#### **Repeat limitation**

For flame failure during operation, up to three re-ignition attempts can be made. The fourth flame failure during operation triggers a fault shutdown. The count of these repeats begins with every controlled start-up (through temperature or pressure regulators, thermostat or pressure limiters or safety limiters).

## Function and fault displays through indicator lamps (LED)

In standard mode, operating conditions are displayed by colour code through LED indicator A (see the following table).

The red indicator illuminates permanently after a fault shutdown. In this condition, the optical fault cause display can be activated (see sequence diagram on page 23).



1. Press reset button (B) for approx. 5 s (>3 s).

- 2. A flashing code will then be displayed. The number of flashing signals in a sequence will indicate the type of fault. For explanations, see the table from page 25.
- **3.** To reset the burner and exit the fault display, press the reset button for approx. 1 s (<3 s).

LED colours	Operating condition		
constant yellow	Oil preheater active, oil preheat time tw		
yellow flashing	Ignition phase pre-purge, ignition activated		
constant green	Operation, flame stable		
green flashing	Operation, poor flame stability		
yellow-red flashing alter-	Undervoltage (< 165 V)		
nately			
constant red	Fault, burner locked out		
flashing red	Fault code display (for explanations, see from page 25)		
green-red alternately	Extraneous light before burner start		
red flickering	Interface diagnosis		
	For diagnosis with interface adaptor (accessories)		

## Burner fault sequence diagram





# Diagnosis

Fault	Flash- ing code red	Cause	Measures
Burner does not start (no fault dis- play), indicator does not illuminate		No voltage	Check fuse or connector 150 in the control unit, the electrical connec- tions, the setting of the ON/OFF switch on the control unit and the main isolator
	—	High limit safety cut-out activated	Press the reset button at the boiler control unit
Burner does not start (with fault dis- play), indicator illu- minates	10 x	Faulty electrical connec- tion, wires "L 1" and "N" interchanged or faulty combustion controller	Check the electrical con- nection. If phases are correctly connected, replace com- bustion controller.
Burner does not	2 ×	Motor faulty	Replace motor
start (with fault dis- play)	2 ×	Coupling between motor and oil pump faulty	Replace coupling
	2 ×	Oil pump seized or stiff	Clean or, if required, replace oil pump
	2 ×	Timer faulty	Replace timer
	8 ×	Oil pre-warmer faulty	Replace the oil pre- warmer
Burner starts, but no flame is formed	2 ×	Ignition electrodes poorly adjusted	Adjust correctly (see page 15)
	2 ×	Ignition electrodes damp and contaminated	Clean ignition electrode block
	2 ×	Insulation body of igni- tion electrodes cracked	Replace ignition elec- trode block
	2 ×	Ignition transformer faulty	Replace ignition trans- former
	2 ×	Ignition cable faulty	Replace ignition cable
	2 ×	Pump does not supply oil	Install pressure and vac- uum gauges at the pump and check build-up of pressure (see following paragraph)

## Diagnosis (cont.)

Fault	Flash- ing code red	Cause	Measures
Burner starts; flame extinguishes during the start phase	2 ×	Timer faulty. Pressure-jet burner motor does not stop briefly when solenoid valve is switched on.	Check timer is working; replace if required.
Pump does not sup- ply oil	2 ×	Shut-off valves closed at filter or in oil line	Open valves
	2 ×	Filter blocked	Clean filter (pre-filter and pump filter), replace if necessary
	2 ×	Coupling between motor and pump faulty	Replace coupling
	2 ×	Leak in suction line or fil- ter cup	Tighten connections. Check oil lines and con- nections for leaks, and tighten if required.
	2 ×	Oil flow and return hoses interchanged	Connect correctly acc. to instructions on pump
	2 ×	Vacuum in suction line too high (in excess of 0.3 bar)	Check cross-section of oil lines. Replace filter. Check the external oil valve.
	2 ×	External anti-lift valve faulty	Check and, if required, replace the external anti- lift valve
Burner starts, but no	2 ×	Solenoid coil faulty	Replace solenoid coil
oil is injected	2 ×	Oil pump faulty	Replace oil pump
	2 ×	Nozzle blocked	Replace nozzle
Extraneous light during the pre-	4 ×	Oil pump solenoid valve fails to close	Replace oil pump
purge phase	4 ×	Flame monitor faulty (dark current >5.5 µA)	Replace flame monitor
	4 ×	Ignition electrodes badly adjusted or worn	Check the ignition elec- trodes and replace, if required.

# Diagnosis (cont.)

Fault	Flash- ing code red	Cause	Measures
Burner starts and flame builds, but	2 ×	Flame monitor contami- nated	Clean flame monitor
burner cuts out after safety time expires	2 ×	Flame monitor receives insufficient light	Clean sensor plate
	2 ×	Flame monitor faulty	Replace flame monitor
	2 ×	Combustion controller faulty	Replace combustion controller
	2 ×	Carbon deposits on the flame tube or mixing assembly	Clean flame tube and mixing assembly
Flame extinguishes	7 ×	Air in suction line	Seal line and filter
during operation	7 ×	Nozzle faulty	Replace nozzle
	7 ×	Burner incorrectly adjus- ted	Adjust pre-settings cor- rectly (see page 43)
	7 ×	Sensor plate contamina- ted	Clean sensor plate
Ignition switches ON during opera-	7 x	Flame monitor contami- nated	Clean flame monitor
tion	7 x	Sensor plate contamina- ted	Clean sensor plate
	7 x	Nozzle contaminated or faulty	Replace nozzle
	7 x	In balanced flue opera- tion, flue gas is drawn in as well	Check flue system

#### Troubleshooting

## Diagnosis (cont.)

Fault	Flash-	Cause	Measures
	ing code		
	red		
Flame pulsates or tears off	_	Fan pressure too high	Check the static burner pressure via the test nip- ple on top of the fan cas- ing (U-shaped pressure gauge). Adjust the air damper or blast tube connection so, that the lower static burner pres- sure (see "Standard val- ues for burner settings", page 43) is not excee- ded.
	_	Excessive oil through- put	Adjust the oil pressure correctly (see page 43)
	_	Recirculation gap "a" set incorrectly	Set recirculation gap "a" (see page 12)
	—	Condensate backup in flue gas heat exchanger	Clean siphon and neu- tralising system
		Heating surfaces of boiler or flue gas heat exchanger dirty	Clean heating surfaces of boiler or flue gas heat exchanger
Burner sooty; higher CO concen- tration in flue gas	_	Too little or too much air	Adjust correctly. Check and clean impeller. Check ventilation of installation room.
		Nozzle faulty	Replace nozzle, install correct nozzle (see page 43)
	_	Flue gas in the combus- tion air supply	Check flue gas system for tightness
		Insufficient combustion air supply	Check combustion air supply
	_	In balanced flue opera- tion, flue gas is drawn in as well	Check flue system

# Diagnosis (cont.)

Fault	Flash- ing code red	Cause	Measures
Soot in flame tube	_	Air gap between dosing ring and adaptor pipe too great	Remove mixing assem- bly and pull brass ring slightly apart; fit smaller nozzle if required (see page 43)
CO <sub>2</sub> content too low		Incorrect setting	Check setting (see page 43)
Excessive flue gas temperature		Excessive oil through- put	Match oil throughput to rated boiler output
	_	Boiler and flue gas heat exchanger dirty	Clean boiler and flue gas heat exchanger; correct burner settings
		Air in flue gas heat exchanger	Vent flue gas heat exchanger
Burner operates, constant red flicker- ing light on the com- bustion controller	_	No fault, interface diag- nosis	Press reset button >3 s

## **Component overview**



- Air regulating valve

- All regulating value
  B Timer
  C Combustion controller
  D Reset button with extension
  E Connection panel
  F Return line
  G Suction line

- (H) Fan motor
- Oil pump (K)
- Solenoid valve Æ
- (M) Flame monitor
- Oil line N
- HF ignition unit  $\bigcirc$

## Component overview (cont.)



- (F) Return line
- G Suction line
- (H) Fan motor
- (i) Fairmotor
  (k) Oil pump
  (l) Solenoid valve
  (i) Oil line
  (i) HF ignition unit

- P Ignition cable
- (R) Ignition electrodes

- (s) Flame tube
- T) Mixing assembly
- Oil burner nozzle U
- Blast tube connection with oil preheater
- W Air routing
- (X) Inlet air aperture
- Impeller  $(\mathbf{Y})$
- Burner casing  $\overline{z}$

## Connection and wiring diagram



## Connection and wiring diagram (cont.)

#### Note

This wiring diagram only applies in conjunction with Viessmann products.

- 41 Burner plug at the control unit
- F1 Fuse in the control unit
- F6 High limit safety cut-out
- F7 Control thermostat
- S1 ON/OFF switch on the control unit
- S2 Reset button
- K1-K4 Relay contacts
- K1a Control unit relay contact
- (3)-(12) Plug-in terminals at the combustion controller
- (A) Combustion controller (for program sequence, see page 19)
- B Fault display in the control unit
- © Oil preheater
- D Solenoid valve on the oil pump
- (E) Burner motor
- G Solenoid valve for external connection via adaptor
- (H) HF ignition unit
- K Flame monitor

#### Colour coding to DIN IEC 60757

BK	black
BN	brown
BU	blue

Parts list

## Parts list

#### When ordering spare parts:

Quote the part and serial no. (see type plate) and the item no. of the required part (as per this parts list). Obtain standard parts from your local supplier.

#### Parts

- 001 Suntec oil pump
- 002 Solenoid valve core for Suntec oil pump
- 003 Solenoid valve coil for Suntec oil pump
- 008 Oil pump (Danfoss)
- 009 Solenoid valve coil for Danfoss oil pump
- 010 Oil hose 1000 mm spare part set (flow and return)
- 012 Oil line
- 013 Impeller
- 014 Ignition cables (set)
- 015 Sealing plate pack
- 016 Burner hood
- 018 Burner hood latch
- 019 Profile stud
- 020 Mixing assembly (with pos. 042)
- 023 Combustion controller connection panel
- 024 Combustion controller
- 025 Reset button extension
- 026 Burner casing
- 027 Burner cover
- 028 Burner flange
- 029 Blast tube connection with oil preheater
- 030 Flame monitor
- 032 Electronic ignition
- 033 Fan motor
- 034 Inlet air aperture
- 035 Air routing

- 036 Air damper
- 037 Adaptor pipe
- 051 Timer
- 052 Blast tube connection
- 080 Small parts comprising:
- 80a Plug spigot hexagon socket 4 mm
- 80b Compression spring, plug spigot
- 80c Locking washer, plug spigot
- 80d Cheese-head screw M 5 × 10
- 80e Cheese-head screw M 5 × 45
- 80f Cheese-head screw M 6 × 20
- 80g Cable clamp
- 80h Cheese-head screw M 6 × 25
- 80i Grub screw M 6 × 8
- 80k Cheese-head screw M 4 × 10
- 80I Spring washer A 5
- 80m O ring 19 2.5 mm
- 800 Fitting body
- 80p Seal ring A 10 × 14 × 1.5
- 80r Cheese-head screw M 5 × 12
- 80v Serrated lock washer A 4.3
- 80w Spring washer B 6
- 80x Protective cap  $\emptyset$  7 × 10 mm

#### Parts not shown

- 048 Installation instructions
- 049 Service instructions
- 050 Burner pack

#### Wearing parts

- 039 Nozzle
- 040 Nozzle (only 50 kW)
- 042 Ignition electrode set
- 043 Flame tube
- 045 Plug-in coupler
- 046 Cartridge filter (for pos. 008)
- 047 Spare part set (for pos. 001)
- A Type plate

# Parts list (cont.)



#### Parts list

## Parts list (cont.)





## Parts list (cont.)



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#### Report

# Report

Setting and test values		Commission- ing	Maintenance/ service	
Oil pressure	actual	bar		
	adjusted	bar		
			-	
Vacuum	actual	bar		
	after mainte-	bar		
	nance			
Soot value	actual			
	after maintenance			
Carbon dioxide	actual	% by		
content CO <sub>2</sub>		vol.		
	adjusted	% by		
		vol.	_	
<u> </u>				
Carbon monoxide	actual	ррт	-	
content CO	adjusted	ррт		
	t l	0/ 6.		
Oxygen content	actual	% Dy		
02	a diveta d	VOI.	-	
	adjusted	% Dy		
		V01.		
Gross fluo gas	actual	°C		
temperature	actual	U		
tomporataro	adjusted	°C		
	aajaotoa			
Flue gas loss	actual	%		
<b>5</b>	adjusted	%		
Draught	actual	hPa		
U U	adjusted	hPa		
Distance between	actual	mm		
nozzles (external)	adjusted	mm		
see page 15				
Air damper set-	actual			
ting	adjusted			

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# Specification

Rated boiler output	kW	40	50
Burner type		VHG II-1	VHG II-2
Type test no.		5G99	9/03S
to EN 267			
Voltage	V	2	30
Frequency	Hz	5	50
Power consumption	W	34	40
comprising 4 ignition processes			
per hour			
Motor speed	rpm	28	800
Version		Single	e stage
Oil pump rate	l/h	4	5
Connections	R (female	3	/8
Suction and return lines on the	thread)		
supplied oil hoses			

## Standard values for burner settings

## Notes regarding burner settings for balanced flue operation

The burner must be adjusted with the ventilation air and flue pipes fully connected. Once it has been adjusted, no further pipes may be connected and existing pipes may not be removed or altered.

#### If using room sealed or coaxial ventilation air and flue systems

To make burner settings, the boiler water temperature must be at least 60 °C.

#### If using separate or parallel ventilation air and flue systems

If, at the time when burner settings are made, the outside air temperature is not +15 °C, we recommend adjusting the  $CO_2$  value by adjusting the air volume (for adjustment procedure, see page 6; standard values for air damper and blast tube connection settings can vary slightly on account of geodetic height, air pressure and temperature) in accordance with the table below.

When making the adjustments, also take account of the **average** local air pressure.

### Standard values for burner settings (cont.)



(A) Actual air pressure(B) Assumed average air pressure

Assumptions regarding the table:

- © Reference point outside temperature/CO<sub>2</sub> content
- Length of the ventilation air line (Ø 80 mm) in the building: 5 m
- Boiler room temperature: 18 to 22 °C

Air pressure at				
geodetic height	m	up to 300	up to 600	up to 1000
а	mbar	940	905	860
b	mbar	960	925	880
С	mbar	980	945	900
d	mbar	1000	965	920
e	mbar	1020	985	940

#### Example:

Actual system conditions: Geodetic height 600 m above sea level Outside temperature 5 °C Air pressure 925 mbar **Result**: adjust  $CO_2$  content to 13.6%.

#### Note

Check that the service instructions are applicable for the burner concerned (see notes on applicability, page 48 and the serial no. on the burner type plate).

## Standard values for burner settings (cont.)

Rated heating output	kW	40	5	0
Oil burner nozzle				
Make: Danfoss*2	Туре	80°S-LE	80°S	S-LE
	Gph	0.85	1.10	1.00
Oil pressure approx.*3	bar	12.9 - 15.9	11.9 - 14.9	16.0 - 19.0
Oil throughput	kg/h	3.7	4.6	4.6
	l/h	4.4	5.4	5.4
Air damper setting		6.5	12.0	12.0
Air inlet aperture setting			7.5	
Static burner pressure*4	mbar	12	12	12
Blast tube connection set-	mm	3	6	6
ting				

<sup>&</sup>lt;sup>\*2</sup> The requirements for the certificate of environmental excellence were verified only with the nozzles specified.

<sup>\*3</sup> Due to nozzle specified. \*3 Due to nozzle tolerances and from the values shown. \*4 To check the burner settings. <sup>\*3</sup> Due to nozzle tolerances and varying oil characteristics, the oil pressure may vary

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## Applicability

from serial no. 7199 246 7 00001 \_\_\_\_ 7199 247 7 00001 \_\_\_\_

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