Assembly and servicing instructions

for the installer



Vitocal 100-A Model AWO(-M) 101.A06 up to A016 Air/water single block heat pump Model AWO(-M)-AF 101.A06 up to A016 Air/water single block heat pump with built-in antifreeze kit

VITOCAL 100-A Controller



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1 HOW TO KEEP THE MANUAL

The manual has to always be kept together with the unit it refers to. It has to be stored in a safe place, away from dust and moisture. It must be accessible to all users who shall consult it any time they are in doubt on how to operate the equipment.

The company reserves the right to modify its products and related manuals without necessarily updating previous versions of the reference material. We also decline any responsibility for possible inaccuracies in the manual if due to printing or transcription errors.

The customer shall store any updated copy of the manual or parts of it delivered by the manufacturer as an attachment to this manual.

The company is available to give any detailed information about this manual and to give information regarding the use and the maintenance of its own units.

1.1 GRAPHIC SYMBOLS USED IN THE MANUAL

\bigcirc	Indicates prohibited operations.				
	Indicates operations that can be dangerous for people and/or disrupt the correct operation of the unit.				
4	Hazardous electrical voltage - Electrocution hazard				
0	Indicates important information that the operator has to follow in order to guarantee the correct operation of the unit in complete safety. Also indicates some general information.				

2 PERMITTED USE

- The company excludes any contractual and extra contractual liability for damage caused to persons, animals or objects, by incorrect installation, setting and maintenance, improper use of the equipment, and the partial or superficial reading of the information contained in this manual.
- These units are built for the heating and/or cooling of water. Any other use not expressly authorised by the manufacturer is considered improper and therefore not allowed.
- All the work must be executed by skilled and qualified personnel, competent on the existing regulations in country of installation.
- This appliance is intended to be used by expert or trained operators in shops, light industry and in factories, or for commercial use by non-expert personnel.
- The appliance may be used by children at least 8 years old and by persons with reduced physical, sensory or mental capabilities or without experience or the necessary knowledge as long as they are supervised or after they themselves have received instructions on the safe use of the appliance and understand the relevant dangers. Children must not play with the appliance. The cleaning and maintenance which the user is expected to carry out on the unit cannot be done by children without supervision.

3 GENERAL SAFETY GUIDELINES

Before starting any type of operation on the unit, every user and operator must have perfect knowledge of operation of the machine and of its controls and have read and understood all of the information in this manual and in the user-installer manual.

3.1 PERSONAL PROTECTIVE EQUIPMENT

Refer to the user-installer manual which accompanies the unit.

3.2 WORKERS' HEALTH AND SAFETY

Refer to the user-installer manual which accompanies the unit.

IS IT PROHIBITED:

- To remove and/or to tamper with any safety device.
- For unauthorised personnel to access the electric panel.
- To work on live systems
- To touch the systems if not authorised to do so
- To allow children or unassisted disabled persons to use the appliance.
- To touch the appliance when barefoot or parts of the body are wet or damp.
- To perform any cleaning operation when the master switch is 'ON'.
- To pull, detach or twist the appliance's electric cables.
- To step on, sit down on and/or place any type of object on the appliance.
- To spray or pour water directly on the unit.
- To dispose of, abandon or leave within reach of children packaging materials (cardboard, staples, plastic bags, etc.) as they may represent a hazard for the environment and one's life.
- To tamper with or replace parts of the unit without the specific consent of the manufacturer. The manufacturer shall have no responsibility whatsoever in case of unauthorised operations.

CAUTION:

- Refer to the user-installer manual which accompanies the unit before proceeding.
- All the operation described below must be done by QUALIFIED PERSONNEL ONLY.
- The electrical wiring to the terminal blocks has to be done only by qualified personnel.
- Any routine and/or extraordinary maintenance operation must be carried out with the machine stopped and disconnected.
- Do not place your hands or introduce screwdrivers, spanners or any other tools on moving parts.
- The machine operator and maintenance personnel must receive suitable training for the performance of their tasks in safety.
- Only authorised personnel are allowed to have access to the electric panel.
- Operators must know how to use personal protective equipment and the accident-prevention rules of national and international laws and regulations.
- The operator's workplace has to be kept clean, tidy and clear of objects that may hinder free movement. Appropriate lighting of the work place shall be provided so as to allow the operator to carry out the required operations safely. Poor or excessive lighting can cause risks.
- Ensure that work places are always adequately ventilated and that the extraction systems are working, in good condition and in compliance with the requirements of the laws in force.
- Not all of the configurations described can be activated and/or modified at the same time.
- Values other than the default values can jeopardise proper operation of the unit. If in doubt on which value to set, contact our headquarters.
- The company excludes any contractual and extra contractual liability for damage caused to persons, animals or objects, by incorrect installation, setting and maintenance, improper use of the equipment, and the partial or superficial reading of the information contained in this manual.



- Connect the conductors in order: phase, neutral and earth.
- Dimensioning of the power cables must take into consideration the TECHNICAL DATA provided in the

user-installer manual accompanying the unit. Also consider any auxiliary heating devices.

- Effective earthing is mandatory; the manufacturer is not responsible for damage caused in case of lack thereof.
- When undergoing maintenance, the unit must be disconnected from the power supply, and it must be unplugged in such a way that the operator can verify from wherever he accesses that the plug remains disconnected.
- Use cables that meet the regulations in force in the different countries.
- After the unit has been running for 10 minutes, make sure that the screws on the power terminal block remain secured.
- If not included in the network, it is recommended to install a residual current device (RCD) with a rated operating residual current not exceeding 30mA
- Install upstream of each unit a suitable QF protective device and power disconnector, with delayed characteristic curve, with at least 3 mm contact opening and adequate breaking capacity and residual current protection. The size of the circuit breaker must comply with absorption of the unit. See the TECHNICAL DATA in the user-installer manual which accompanies the unit. Also consider any auxiliary heating devices.

Before performing any operations on the electric panel, IT IS MANDATORY:

- To switch off the unit from the control panel ("OFF" displayed).
- To place the general residual current device QF at "OFF".
- To wait 15 seconds before accessing the electric panel.
- To check the earthing before performing any operation.
- To remain well isolated from the ground, with dry hands and feet, or using insulated platforms and gloves.
- To keep foreign materials away from the systems.

4 PURPOSE AND CONTENTS OF THE MANUAL

The manual is intended to provide the essential information to configure the controller of the units.

It is addressed to the installer and operators of the appliance and it enables them to use the equipment efficiently, even if they do not have any previous specific knowledge of it.

Not all of the functions described can be activated and/or selected at the same time. Contact our headquarters for further information.

The manual describes the machine at the moment it was sold. It must therefore be considered adequate with respect to the state-of-the-art in terms of potentiality, ergonomics, safety and functionality.

The company also performs technological upgrades and does not consider itself obliged to update the manuals of previous machine versions which could even be incompatible. Therefore make sure to use the supplied manual for the installed unit. Contact our headquarters in case of updates or doubts.

The user is recommended to follow the instructions contained in this booklet, especially those concerning safety and routine maintenance.

Mode

Esc

5 USER INTERFACE - CONTROLLER



Select the operating mode and manually reset any alarms.
Each time you press the key you have the following sequence:
off → cool → heat → off
If DHW is enabled, the sequence is the following:
off → cool → cool+san → heat → heat+san → off
While setting the parameters, this key has the function of sending BACK by one level.

PRG	Grants access to the parameter setting menu and allows you to set the summer, winter and sanitary setpoint.
	UP key. In the parameter setting mode, it allows you to move to a higher menu or to increase the parameter value when in "edit" mode.
	DOWN key. In the parameter setting mode, it allows you to move to a lower menu

DOWN key. In the parameter setting mode, it allows you to move to a lower menu or to decrease the parameter value when in "edit" mode.

5.1 MENU

The following are the main features for navigating the menus, especially describing functions which are not obvious. The main menu has the following items:

MENU	LABEL	PASSWORD LEVEL	OTHER CONDITIONS
Setpoint	Set	User	Not accessible if connected to Hi-t2
Probes	tP	Installer	
Alarms	Err	User	Only if active alarms
Digital inputs	Id	Installer	
Parameters	Par	Installer	
Password	PSS	User	
Hours of operation	oHr	Installer	
USB	USb	Installer	Only with pen drive with relevant update files
Firmware Version	Fir	Installer	Version, Revision and Sub
Alarm log	Hist	Installer	Only if the log contains data

The PSS menu is accessed to enter the service password and to enable access with a higher user permission. When you have exited the menus, the password must be entered once again to re-enter.

5.2 SETPOINT MENU

	SETPOINT	DESCRIPTION	UNIT	DEFAULT	RANGE			
	Соо	First Summer setpoint		7.0	5 - Co2			
	Hea First Winter setpoint		°C	45.0	25 - 60			
	*San	Sanitary setpoint		48.0	25 - 60			
	Coo2Second Summer setpointHea2Second Winter setpoint		°C	18.0	Соо - 25			
			°C	35.0	25- Неа			

The various setpoints can be viewed and edited.

(*) If the DHW function is enabled, see par. 9.2

(**) access is only possible with installer password.

5.3 PASSWORD MENU [PSS]

Enter the password according to the desired access level. Confirming the value automatically activates the access level and the items of the menus enabled at that level will appear.

5.4 PROBES MENU [tP]

The value of the different probes appears. The number of visible probes depends on whether or not the I/O expansion modules are present.

Particular situations:

- Err = probe faulty
- --- = probe not used (no function associated to that probe)

Entering the "tP" analogue inputs menu with the installer password allows you to read the values of the probes present:

tp	DESCRIPTION	Unit of measurement		
t01	Inlet water temperature	(°C)		
t02	Outlet water temperature	(°C)		
t03	compressor intake temperature	(°C)		
t04	compressor discharge temperature	(°C)		
t05	Outdoor air temperature	(°C)		
*t06	DHW probe temperature	(°C)		
*t07	Plant remote probe temperature	(°C)		
t09	Low pressure	(bar)		
t10	t10 High pressure			

(*) If enabled

Please note that the menu is password-protected.

5.5 ALARMS MENU [Err]

This menu is only displayed if there are triggered alarms. All of the active alarms can be seen. This is a multicircuit machine. Therefore all the alarms are divided by circuit (label ALCx grants access to the alarms of circuit number x).

5.6 DIGITAL INPUTS MENU [Id]

The status of the digital inputs are displayed: 0=deactivated 1=active ----= input not configured Please note that the menu is password-protected.

5.7 PARAMETERS MENU [Par]

The parameters are gathered into groups. Each group is identified by a three-digit code, while the index of each parameter is preceded by a letter.

DESCRIPTION	IDENTIFICATION CODE OF THE GROUP	PARAMETER INDEX	VISIBILITY
Configuration	CnF	H01-	INSTALLER
Compressor	СР	C01-	INSTALLER
Alarms	ALL	A01-	INSTALLER
Regulation	rE	b01-	INSTALLER
Pump	PUP	P01-	INSTALLER
Electric heaters	Fro	r01-	INSTALLER
Defrost	dFr	d01-	INSTALLER

To access the installer parameters: $PRG \rightarrow PRG \rightarrow (enter Service password) \rightarrow PRG \rightarrow PRG$. Please note that the menu is password-protected.

5.8 OPERATING HOURS MENU [oHr]

This displays the operating hours of the compressor (oH1) and of the circulator (oHP1) Pressing ESC for 3 seconds resets the currently displayed count. Please note that the menu is password-protected.

5.9 FIRMWARE VERSION MENU [fIR]

Firmware Version(uEr), Firmware revision (rEu) and sub (SUb) can be displayed Please note that the menu is password-protected.

5.10 LOG MENU [HiSt]

It is only displayed if there are triggered alarms.

5.11 USB MENU [USB]

Only visible with pen drive with related files The following are the functions available by using the USB pen drive connected the board. Please note that the menu is password-protected.



CAUTION

All the operations with INSTALLER visibility must be carried out by QUALIFIED PERSONNEL.

The company excludes any contractual and extra contractual liability for damage caused to persons, animals or objects, by incorrect installation, setting and maintenance, improper use of the equipment, and the partial or superficial reading of the information contained in this manual.

5.11.1FIRMWARE UPDATE [UPdF]

In case of firmware update, it is possible to make the upgrade by means of a USB pen drive, using the USB port in the controller.

For the upgrade:

- 1. Copy the upgrade files in the root directory of a USB pen-drive;
- 2. Set the unit in Standby and shut it down by placing the master switch at OFF;
- 3. Insert the pen-drive into the USB port of the controller;
- 4. Power on the unit, placing the master switch at ON;
- 5. Access the parameters PRG→PSS→ PRG →(enter Service password)→ PRG→USB→ UPdF→ PRG. Selecting this item starts the automatic firmware upgrade procedure. The display shows a count indicating the transferred Kbytes. At the end of the procedure, "boot" appears on the screen and 4 LEDs light up in sequence.
- 6. When the installation is complete, the board returns to normal operation and the machine is ready to be activated.
- 7. Switch off the unit, placing the master switch at OFF
- 8. Remove the pen drive from the USB port.
- 9. Power on the unit, placing the master switch at ON;

5.11.2PARAMETERS UPDATE [UPPA]

In case of parameters update, it is possible to make the upgrade by means of a USB pen drive, using the USB port in the controller.

For the upgrade:

- 1. Copy the upgrade parameter files in the root directory of a USB pen-drive;
- 2. Set the unit in Standby and shut it down by placing the master switch at OFF;
- 3. insert the pen-drive into the USB port of the controller;
- 4. Power on the unit, placing the master switch at ON;
- 5. Access the parameters PRG→PSS→ PRG →(enter Service password)→ PRG→USB→ UPPA→ PRG. Selecting this item starts the automatic parameters upgrade procedure. The display shows a count indicating the transferred Kbytes.
- 6. When the count is over, switch off the unit, placing the master switch at OFF.
- 7. Remove the pen drive from the USB port.
- 8. Power on the unit, placing the master switch at ON;

5.12 DISPLAY

In standard operation, the display shows the water outlet temperature in tenths of Celsius degrees or the alarm code if at least one is active. If several alarms are triggered, the first one is displayed while the second one will be displayed as soon as the first one is reset. In menu mode, the display depends on the current position.

5.12.1LED

	Compressor LED	 ON if the compressor is running OFF if the compressor is off FLASHING if pending the timed compressor start
	Domestic hot water LED	 ON if sanitary mode enabled OFF if sanitary mode disabled FLASHING if DHW production in progress (sanitary valve on)
◆ ◆◆ →¥¥k	Defrost LED	 ON if defrosting enabled OFF if defrosting disabled or finished FLASHING if defrosting time interval count in progress
~~~~~~	Antifreeze heater LED	LED ON if antifreeze heater on.
	Pump LED	• LED ON if pump running.
	Alarm LED	<ul> <li>LED ON if an alarm is triggered.</li> </ul>
٣	Heating mode LED	<ul> <li>LED ON if unit is in heating mode.</li> </ul>
***	Cooling mode LED	<ul> <li>LED ON if unit is in cooling mode.</li> </ul>

# **5.13 TERMINAL BLOCK**

The following is the list of I/O (inputs and outputs) that can be set to activate the functions of the controller.

<b>D</b>	Demonstern	Terminal block	Facto	ory configuration	Description		
Resource	Parameter	х	Default value	Function	Description		
ST 6	H17	17.1 / 17.2	0	Not Set	Analogue input configurable with an NTC-10kΩ probe at 25°C β 3435		
ST 7	H18	19.1 / 19.2	0	Not Set	Analogue input configurable with an NTC-10kΩ probe at 25°C β 3435		
ST 11	T 11         H22         22.1 (gnd) 22.2 (Live input)         0         Not Set		0-10Vdc live input				
ID 2	H46	16.1 / 16.2	0	Remote summer/winter mode change (see paragraph 9.4.2)	Voltage-free digital input. To activate the function par. 9.4.2		
ID 3	ID 3 H47 15.1 / 15.2 2		remote on/off, (see paragraph 9.4.1)	Digital input, voltage-free contact. Default functi active.			
ID 9	H53	20.1 / 20.2	0	Not set	Voltage-free digital input		
DO 3	DO 3         H81         6.1 (phase) 6.2 (neutral)         22		Plant integration heater control	230Vac, 50Hz, 2A (AC1) single-phase live output To activate the function par.9.6.1			
DO 6 H84 11.1 (phase) 6 11.2 (neutral) 6		6	DHW valve control (see paragraph 9.2)	230Vac, 50Hz, 2A (AC1) single-phase live output			
DO 7	H85	14.1 (phase) 14.2 (neutral)	25	Double setpoint valve control (see paragraph 9.15)	230Vac, 50Hz, 2A (AC1) live output		
Modbus RTU/RS4825 communication	4.1 (gnd) 5.1 (R-) 5.2 (R+)			Factory enabled with CM accessory			

Example of single phase unit terminal block



# 6 EDITING DYNAMIC SET-POINT

The regulator allows you to modify the set-point by adding up the value according to the temperature of the outdoor air probe. To use this function, edit the values from parameter **b08** to **b14** following the information below (edited by the installer).

Parameters of regulator PAr->rE->

- **b08** enable=1/disable=0 dynamic set-point.
- **b09** = maximum cooling offset.
- **b10** = maximum heating offset.
- b11 = Cooling outdoor temperature setting.
- **b12** = Heating outdoor temperature setting.
- **b13** = Cooling temperature delta.
- **b14** = Heating temperature delta.

#### Edit the setpoint depending on the outdoor temperature:



#### 6.1 SETTINGS FOR STANDARD CLIMATIC CURVES



CURVE	Setpoint Heat	Setpoint Cool	b08	B09	b10	B11	b12	B13	b14
Α	20°C		1		18°C		20°C		-27°C
В	20°C		1		13°C		20°C		-25°C
С	20°C		1		25°C		20°C		-29°C
D	40°C		1		10°C		20°C		-28°C
E	40°C		1		15°C		20°C		-25°C
F		5°C	1	5°C		37°C		-17°C	
G		10°C	1	8°C		40°C		-20°C	

#### 6.2 EDIT THE SET-POINT FROM 0-10V INPUT

Another type of adjustment allows you to edit the setpoint by adding (or subtracting) a value depending on the 0-10V input (if enabled). To enable the function, set **H22=40**, and, if appropriate, edit the value of the parameter **b15** (range 0-10), keeping in mind that if **b20**=0, 0-10Volt input, if **b20**=1, ratiometric input.

- **b20**=0 with input at 0 Volt, the current setpoint: (Coo/Hea) setting b15/2
- **b20**=0 with input at 5 Volt, the setpoint will be that set (Coo/Hea)
- **b20**=0 with input at 10 Volt, the current setpoint: (Coo/Hea) setting + b15/2



- **b20**=1 with input at 0%, the current setpoint: (Coo/Hea) setting b15/2
- **b20**=1 with input at 50%, the setpoint will be that set (Coo/Hea)
- **b20**=1 with input at 100%, the current setpoint: (Coo/Hea) setting + b15/2

The signal must be applied to terminals 0-10V+ and 0-10V- (see wiring diagrams).

**NOTE**: in "cooling" mode, having considered that the default cooling setpoint is 7°C, the parameter **b15** must not have a value of 6 or higher to prevent the new setpoint set by 0-10V input from being lower than the antifreeze triggering threshold (4°C).

# 7 CIRCULATOR

The circulator of the heat pump can be set in the following operating modes:

- operation on call by temperature controller
- operating on call by temperature controller with periodic activation;
- continuous operation (default);.

The circulator is switched off immediately if:

- There is a manual reset pump block alarm, including the flow switch alarm;
- With remote input in standby or off, the pump (if running) is always switched off with a delay equal to **P02** in tenths of a minute (default P02=2)

The circulator can be configured with **P03** to operate independently from the compressor or on call. 0=continuous operation in heating/cooling mode(default P03=0)

1=operating on call by temperature controller

**Note**: with automatic reset flow switch alarm triggered, the circulator is on even if the compressor is off. The circulator is always on when the antifreeze heaters are running and if operation of the hydraulic pump in antifreeze is enabled. Antifreeze operation is enabled if the regulation temperature drops below **P04** °C (default 5°C), and disables if the regulation temperature rises above **P04+P05** °C (Default value **P05**=2,0°C).

# 7.1 CONTINUOUS OPERATION [P03=0] - Default

The circulator is only off with the unit OFF, in all other cases it is always on.

# 7.2 OPERATION ON CALL BY TEMPERATURE CONTROLLER [P03=1]

In this operating mode, the circulator is active on demand by the temperature controller, after a delay time of **30** seconds from when the pump switched on, the compressor switches on as well.

Whereas when switching off, the pump is deactivated after a delay time of **P02** minutes (default P02=2) from when the compressor switches off.

With automatic reset flow switch alarm triggered, the circulator is on even if the compressor is off.



# 7.3 OPERATING ON CALL BY TEMPERATURE CONTROLLER WITH PERIODIC ACTIVATION

The function is disabled if **P17=0** (default).

If **P03=1**, the circulator turns on periodically for a time defined by the parameter **P17** (in seconds) after a count, lasting a time set by parameter **P16** (in minutes), activated when the pump switches off because temperature control fulfilled.

With automatic reset flow switch alarm triggered, the pump is on even if the compressor is off. The periodical function is a suspended if the antifreeze protection trips.

#### 7.4 OPERATION WITH HEATER ACTIVE

See paragraph 9.8.

#### 7.5 PROPORTIONAL REGULATION OF THE CIRCULATOR

The speed of the circulator changes depending on the temperature difference between the inlet water and outlet water of the heat exchanger, according to the diagram below, where:

- **P07**: Maximum speed =100%
- **P08** Minimum speed = (according to model)
- **P09**: modulating pump inlet/outlet water Delta T setting (°C) (according to model)
- **P10**: Modulating pump Delta = 3°C (default)



The circulator is at maximum speed in DHW production.

**Note**: If the parameter r33 > 0, then the circulator can be running on call even to activate the system and/or sanitary heater, see par.9.8.

#### 7.6 SYSTEM VENTING

Function used to vent the system, with the circulator at maximum speed.

To enable the function:

- Controller OFF
- Access the parameters  $PRG \rightarrow PRG \rightarrow (enter Service)$
- Press the UP and DOWN keys simultaneously for 3 seconds.

The circulator switches on at maximum speed, and then switches off after **5 minutes**.

The system venting cycle can be exited manually by pressing the **MODE/ESC** key, or by pressing the **UP and DOWN** keys simultaneously for 3 seconds.

During this function, the flow switch alarm is disabled, the maintenance technician must guarantee that there is water inside the system.

# 8 DISSIPATION FAN CONTROL

The dissipation control depends on the condensing pressure in chiller mode, while it depends on the evaporation pressure in heat pump mode.

Ventilation control depends on operation of the compressor.

A pre-ventilation occurs every time the compressor switches on and off.

# **9 CONTROLLER FUNCTIONS**

The following is a list of the functions which can be activated in the machine controller; not all of them can be selected simultaneously.

Values other than the default values can jeopardise proper operation of the unit. If in doubt on which value to set, contact our headquarters.

#### 9.1 ANTIFREEZE PROTECTION HEATERS (IF KA ACCESSORY AVAILABLE)

If the optional KA kit is present, the function is active by default.

The water antifreeze heaters on the faces of the evaporator plates even activate with the machine off (but powered) when the delivery water temperature drops below **r02** °C (default 4°C) in "heating" mode or below **r03** °C (default 4°C) in "cooling" mode or when switched "OFF". The heaters are switched off when the temperature measured by the outlet water probe exceeds **r02+r06** in "heating" or **r03+r06** in "cooling" or when "OFF" (default value r06=2.0 °C).

The heating cable at the base of the machine activates when the outdoor air temperature drops below 3°C. It deactivates when the outdoor temperature rises above 5°C.

# 9.2 ENABLING DOMESTIC HOT WATER PRODUCTION

To activate the domestic hot water functions, connect a probe to be placed inside the tank to terminals **X17.1-X17.2** (enabled as analogue input). The sanitary function must be enabled after positioning and connecting the temperature probe.

I/O resource - Parameter	Value	Function						
	0 (default)	Function disabled						
	1	Function active in <b>heating</b> and <b>cooling</b> mode. The remote on-off function <b>does not disable</b> DHW production.						
	2	Function active in <b>heating</b> and <b>cooling</b> mode. The remote on-off function <b>disables</b> DHW production.						
H10	3	Function active in <b>heating</b> mode. The remote on-off function <b>does not disable</b> DHW production.						
	4	Function active in <b>heating</b> mode. The remote on-off function <b>disables</b> DHW production.						
	5	Function active in <b>cooling</b> mode. The remote on-off function <b>does not disable</b> DHW production.						
	6	Function active in <b>cooling</b> mode. The remote on-off function <b>disables</b> DHW production.						
ST6 can be activated via	6	DHW temperature probe enabling						
DO6 can be activated via H84	6	DHW valve control						

If the domestic hot water temperature is lower than its setting (set by default at 48°C, edited by accessing the menu **PRG->Set->SAN**) the machine activates the DHW valve and the compressor is set at maximum frequency, starting modulation one degree before the setting and switching off one degree after. When the set point is reached, the valve goes back to the rest condition and the compressor starts to regulate normally.

Switching from utility water to domestic hot water, the working probe changes from "water outlet probe" to "DHW tank probe". Switching from winter mode to sanitary mode, the compressor does not switch off and is brought to the maximum frequency established by the controller, whereas switching from summer mode to domestic hot water, the compressor is switched off and waits a safety time.

Defrosting is always carried out in winter mode on the utility side, and never on the domestic hot water tank. **NOTE:** 

If H10 = 1/3/5. Switching off the unit by remote control (remote on-off, see paragraph 9.4.1) or from the keyboard on the machine or from the remote keyboard does not affect domestic hot water operation. The unit goes to priority sanitary mode just powered on. The display on the machine shows the temperature detected by the probe inside the DHW tank. When the sanitary cycle has finished, the display goes back to showing the water outlet probe temperature.

If the remote ON-OFF digital input (terminals 15.1 / 15.2) is open, with sanitary function enabled (H10=1 and H20=6), the wording "SAN" will appear on the machine display. When the sanitary cycle has finished, the display goes back to showing "E00" indicating that the remote ON-OFF contact is open.

 If H10 = 2/4/6, the remote on-off function disables domestic hot water production and operation of the heat pump in heating and cooling mode, system side.

# 9.2.1 MEMORISING THE PROBE IN HEATING MODE

Switching from utility water to domestic hot water, the working probe changes from "water outlet probe" to "DHW tank probe". For this reason, in heating mode, before entering sanitary mode, the last value read by the heat pump delivery probe is stored.

When sanitary temperature control is fulfilled, the system side temperature of reference goes back to that previously stored. The memory function interrupts:

- when the temperature read by the probe becomes lower than the stored value;
- or when a time equal to **b06** seconds (default 45 seconds) has elapsed.

#### 9.3 HEATING MODE ON DHW STORAGE TANK

If the parameter **H130=1**, the machine exploits the DHW storage tank even for central heating. In these conditions, the outlet of the DHW valve is also enabled during operation in heating mode and not only in sanitary mode. The valve is deactivated during defrosting and in cooling mode. When **H130=1**, the DHW integration heater can be enabled also to act as system integration heater: to do this, set **r10=1** e **r15=2** (for other **r15** settings see Paragraph 9.6.3); furthermore no digital output must be set as system integration heater.

#### 9.4 REMOTE-CONTROLLED FUNCTIONS

Not all of the configurations can be activated and/or modified at the same time The terminal block has digital inputs to control the unit via an external consent.

#### 9.4.1 ON / OFF

The function is enabled by default on digital input ID 3 (terminals X15.1/X15.2). Remove the terminal block jumper to place the unit in standby (the text "**EOO**" appears on the controller display). When the contact closes, the machine comes out of standby and the circulator switches on for 2 minutes. Function enabled by default (Parameter **H47=2**)

I/O resource - Parameter	Function					
ID3 can be activated via H47	Enables remote On /Off function					

If the unit is switched off by remote control during defrosting, the heat pump finishes defrosting and then places itself in off mode via remote control.

# 9.4.2 SUMMER/WINTER MODE CHANGE

The function can be set on digital input ID 2 (terminals X16.1/X16.2). Heating or cooling mode of the heat pump can be managed by remote control.

I/O resource - Parameter	Value	Function
ID2 can be activated	2	Open contact $ ightarrow$ heat pump in cooling mode.
via H46	5	Closed contact $ ightarrow$ heat pump in heating mode.

The poles of the digital input can be swapped by setting H75 = 2

# 9.4.3 DHW CALL FROM DIGITAL INPUT

Function which can be activated instead of managing the double setpoint.

If DHW mode is enabled, <u>instead</u> of using the temperature probe, the domestic hot water function can be activated by the opening/closing of a digital input on the unit. This function is recommended when using two or more heat pumps in cascade hydronically connected to the same domestic hot water storage tank; this way activation of the domestic hot water function is controlled by the tank probe connected to the first unit, while the other units are enabled automatically by digital consent.

The system goes to sanitary mode when the digital input closes and exits DHW production when it opens.

I/O resource - Parameter	Value	Function
ID9 can be activated	20	Closed contact → active DHW call.
via H53	20	Open contact $ ightarrow$ inactive DHW call.

The poles of the digital input can be swapped by setting H76 = 1

If a digital input is configured as call for domestic hot water (instead of the probe), the heat pump goes to sanitary mode when the digital input closes and exits domestic hot water production when it opens.

The SAN setpoint of the heat pump is not considered, the designer is in charge of managing this setpoint, taking into account domestic hot water protection and configuration of the entire system.

Notes: The poles of the digital input can be swapped by setting the service parameter H75 = 0.

# 9.5 SYSTEM WATER REMOTE PROBE

In some engineering solutions (e.g. heat pump in parallel to boiler on same hydronic circuit and shut off diverter valve) it could be necessary to enable a system temperature probe so that the controller can correctly process the management.

I/O resource - Parameter	Value	Description
ST7 can be activated via H18	41	Enables plant remote probe

The plant remote probe controls the temperature of the heat pump only during the compressor start-up phase. Shutdown is managed by the probe on the heat pump delivery line.

Operating mode	Heat pump call active
ت	Temperature detected by the heat pump delivery probe < Hea setpoint - 0.5°C and
heating	Temperature detected by system remote probe < <b>Hea</b> water setpoint- <b>b22</b>
***	Temperature detected by the heat pump delivery probe > <b>Coo</b> setpoint + <b>0.5°C</b> and
cooling	Temperature detected by system remote probe > <b>Coo</b> setpoint+ <b>b22</b>

The table below illustrating operation of the system helps to understand this concept:

**Note:** b22=5°C. See paragraph 11.

# 9.6 AUXILIARY HEATERS

In certain engineering solutions, it could be necessary to use an additional heater for the plant or for domestic hot water.

Parameter **r24** must be set to define the operating mode of the additional heaters:

- r24=0 integration heaters not used;
- **r24=1** only plant integration heater used;
- r24=2 only DHW integration heater used;
- **r24=3** both plant and DHW integration heaters used.

#### -

# 9.6.1 PLANT HEATER

If the regulation temperature remains below **water setpoint in heating (Hea) – 0.5°C** for a time equal to **r12** the integration heater is activated according to operation of the machine in joint time slots or in substitution, as indicated in Paragraph 9.11.

The heater switches off when the setpoint is reached (also taking into account an offset set with parameters **r29** or **r30**).

If the regulation temperature remains below the **water setpoint minus r11** (°C) and the machine is blocked due to triggering of an alarm, the heater switches on. It switches off when the machine exits the alarm block.

I/O resource - Parameter	Value	Function				
r10	1	Function enabling				
r11	0.5°C (default)	Heaters in heating integration delta				
r12	10 minutes (default)	Plant integration activation delay				
r24	1/3	Type of use of heaters				
D03 can be activated via H81	22	Plant integration heater				

# 9.6.2 PLANT HEATER IN DEFROST

During the **defrost cycle** (see Paragraph 9.12.2), setting **r21=1** (in addition to **r10=1** and **r24=1** or **3**) activates the plant side electric heater, if requested (regulation temperature lower than **water setpoint -r11**(°C), without waiting the time defined by **r12**.

# 9.6.3 DHW HEATER

Function which can be activated instead of managing the plant heater

This is an additional resource for heating the domestic hot water storage tank if the compressor alone is not capable of fulfilling the request in a reasonable time.

If domestic hot water production lasts longer than **r16** (minutes) or if the machine blocks due to triggering of an alarm, the heater switches on. It switches off when the unit finishes domestic hot water production (also taking into account an offset on the setpoint with parameter **r31**, as explained in Paragraph 0).

I/O resource - Parameter	Value	Function
r15	1	Function enabling
r16	10 minutes (default)	DHW integration activation delay
r24	2/3	Type of use of heaters
D03 can be activated via H81	26	Plant integration heater

Note: The domestic hot water function must be enabled (see paragraph 9.2)

# 9.6.4 SINGLE PLANT/DHW INTEGRATION HEATER

By configuring the DHW integration heater, it is possible to use this heater declared also as plant integration heater, setting the parameter **r15**=2 and **r24**=3.

In case of plant integration demand, the heater declared as DHW integration is activated, thus allowing to have a single integration heater for plant, domestic hot water and plant under defrost.

# 9.7 INTEGRATION HEATER SELECTION MODE

The priority can be set in the order to activate the plant side and sanitary side integration heaters; specifically the configurations are:

- 1. r14=0 (default), the heaters can be activated simultaneously, if present;
- 2. **r14=1**, the heaters can be activated, excluding one another:
  - 2.1. **r20=0**, priority to the plant (the DHW heater only switches on if the temperature control for the plant side heater is fulfilled);
  - 2.2. **r20=1**, priority to DHW (the plant side heater only switches on if the temperature control for the sanitary side heater is fulfilled).

#### 9.8 CIRCULATOR MANAGEMENT WITH HEATER ON

The circulator of the heat pump can be activated when the plant and/or DHW integration heaters are active with the compressors not running (by substitution, by alarm or by integration in bracket II or III).

- **r33** = 0: The circulator of the heat pump is activated on demand of the compressors or boiler, if any
- r33 = 1: The circulator of the heat pump is activated if the plant heater is active.
- r33 = 2: The circulator of the heat pump is activated if the DHW heater is active.
- **r33** = 3: The circulator of the heat pump is activated if the plant or DHW heater is active.

The circulator switches off after post-pumping (P02).

#### 9.9 BOILER ENABLING

Function which can be activated instead of managing the double setpoint.

This is an additional resource to enable the boiler in integration or substitution of the heat pump. Define the use mode by setting the parameter **r23**:

- r23=0 (default) boiler not used (operating priority of heaters);
- **r23=1** only boiler on plant used (operating priority of heaters);
- r23=2 only DHW boiler used (operating priority of heaters);
- r23=3 DHW and plant boiler used (operating priority of heaters);
- **r23=4** only boiler on plant with priority used (no heater operating priority);
- **r23=5** only boiler in sanitary with priority used (no heater operating priority);
- **r23=6** boiler on plant and in sanitary with priority used (no heater operating priority);

Define the supply of the boiler, setting parameter **r32**:

- r32 = 0: boiler without circulator with temperature control by heat pump
- r32 = 1: boiler with autonomous circulator with temperature control by heat pump
- r32 = 2: boiler without circulator with autonomous temperature control
- r32 = 3: boiler with circulator with autonomous temperature control

I/O resource - Paramet	er	Value	Function					
r10		1		Plant integration enabling				
r12	· ·	10 minutes (default)	Pla	on activation delay				
r15		1	DHW integration enabling					
r16	10 minutes (default)		DHW integration activation delay					
r23		1-6	Type of use of boil		use of boiler			
r32		1-3	Boiler supply					
DO3 can be activated via H81		29		Boile	r enabling			

# 9.10 ACTIVATION OF INTEGRATION HEATERS AND BOILER IN JOINT OPERATION AND IN SUBSTITUTION OF HEAT PUMP COMPRESSOR

The auxiliary parts that can be used for joint operation or for operation in substitution are:

- boiler
- plant integration heater
- DHW integration heater

Considering the operating modes in heating and/or DHW, there are 4 operating areas:



If you need to change the values of the parameters **r22**, **r28**, **r08**, follow  $r22 \ge r28 \ge r08$ .

Setting **r22=r28** allows you to eliminate the zone relative to joint operation bracket I; setting **r28=r08** allows you to eliminate the zone relative to joint operation bracket II; setting **r22=r28=r08** allows you to eliminate both brackets relative to joint operation.

Do not modify value r08, as it could jeopardise operation of the unit

# 9.10.1 OPERATION IN HEAT PUMP MODE

**Normal** operation of the heat pump in which the integration heaters and or the boiler only intervene when a heat pump alarm is triggered.

# 9.10.2 JOINT OPERATION (I BRACKET)

If the outdoor temperature is between **r22** and **r28**, the compressor operates in synergy with the auxiliary heaters in winter or DHW mode.

In this operating bracket, first the heat pump is activated and after **r12** minutes the plant side auxiliary heaters, or after **r16** minutes the sanitary side auxiliary heaters.

The intervention priorities are defined by the parameters **r14**, **r20**, **r23**, **r24**.

It goes back to **normal** operation if the outdoor temperature is greater than **r22**+1.0 (°C).

**NOTE:** In the joint operating bracket, the boiler is temperature controlled by the plant water remote probe (if enabled). In particular, if the temperature detected by the remote probe is lower than the **Hea** setpoint, the boiler is switched on and then will go off when the temperature detected by the remote probe is higher than the **Hea** setpoint. The heat pump follows the activation logic described in paragraph 9.5.

If the remote plant water probe is not enabled, the boiler will be managed by the delivery probe of the heat pump.

# 9.10.3 JOINT OPERATION (II BRACKET)

If the outdoor temperature is between **r28** and **r08**, the compressor operates in synergy with the auxiliary heaters.

In this operating bracket, first the boiler is activated, then the heat pump and auxiliary heaters intervene after a time defined by **r12** (minutes) for the plant side and **r16** (minutes) for the sanitary side

The intervention priorities are defined by the parameters r14, r20, r23, r24.

It goes back to normal operation if the temperature rises above r28+1.0 (°C).

**Note:** In the joint operating bracket, the boiler is temperature controlled by the plant water remote probe (if enabled). In particular, if the temperature detected by the remote probe is lower than the **Hea** setpoint, the

boiler is switched on and then will go off when the temperature detected by the remote probe is higher than the **Hea** setpoint. The heat pump follows the activation logic described in paragraph 9.5. If the remote plant water probe is not enabled, the boiler will be managed by the delivery probe of the heat pump.

# 9.10.4 OPERATION IN SUBSTITUTION

If the outdoor temperature drops below **r08** use of the heat pump compressor will be inhibited.

- If the auxiliary system is composed of plant and/or DHW heaters, they are active in substitution of the compressor with defined times, r12 (minutes) for plant side and r16 (minutes) for sanitary side.
- Whereas in the operation in substitution bracket, the integrations do not need to be enabled with **r10** or **r15** as the heaters need to operate in substitution (and not in integration) of the heat pump (therefore simply select the type of use with the parameter **r24**).
- If the auxiliary system is a boiler with autonomous circulator (**r32** = **1** or **3**).

The circulator of the heat pump is off, after **P01** (default 30 seconds) the boiler is enabled.

NOTE: With water side antifreeze protection, the pump used is activated (or remains active) anyhow.

- If the auxiliary system in substitution is a boiler with autonomous temperature control (r32 = 2 or 3).
   The boiler is enabled regardless of the temperature control of the heat pump.
- If the auxiliary system in substitution is a boiler without circulator (r32 = 0 or 2).
- The circulator of the heat pump is on when the boiler is enabled.

The compressor switches back on if the temperature rises above r08+ r09 (°C) (r09=1.0 °C by default).

# 9.11 OPERATING BRACKETS - ACTIVATION OF INTEGRATION HEATERS (plant remote water probe not enabled)

The possible configurations of the integration parameters are listed in tables 1,2,3 and 4 shown below, divided by operating brackets (the operating modes and possible values of the parameters are indicated in the "STATUS" boxes and in the parameters "**rxx**" so that a given order of intervention of the integrations occurs in a certain operating mode of the unit; other statuses and values of the parameters can be selected instead and therefore they are provided in the same cell separated by the symbol "/").

IAD										
	INTEGRATIONS INTERVENTION ORDER	CTATUC	ODEDATION						-24	
N	(with set-point not reached and machine blocked by alarm)	STATUS	OPERATION	r10	r15	r12	r16	r23	r24	
1	1) Plant integration heater	HEAT / HEAT+SAN	HEAT	1	0/1/2	/	1	0/2/5	1/3	
2	1) Boiler	HEAT / HEAT+SAN	HEAT	0/1	0/1/2	/	/	1/3/4/6	0/2	
3	1) Plant integration heater 2) After r12 minutes, <b>boiler</b>	HEAT / HEAT+SAN	HEAT	1	0/1/2	Set the minutes	/	1/3	1/3	
4	<ol> <li>Boiler</li> <li>After r12 minutes, plant integration heater</li> </ol>	HEAT / HEAT+SAN	HEAT	1	0/1/2	Set the minutes	/	4/6	1/3	
5	1) DHW integration heater	HEAT+SAN	DHW	0/1	1	/	/	0/1/4	2/3	
6	1) Boiler	HEAT+SAN/ COOL+SAN	DHW	0/1	0/1/2	1	1	2/3/5/6	0/1	
7	1) <b>DHW integration heater</b> 2) After r16 minutes, <b>boiler</b>	HEAT+SAN	DHW	0/1	1	/	Set the minutes	2/3	2/3	
8	<ol> <li>Boiler</li> <li>After r16 minutes, DHW integration heater</li> </ol>	HEAT+SAN	DHW	0/1	1	/	Set the minutes	5/6	2/3	
9	1) Plant/DHW integration heater	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	/	/	0	3	
10	1) Boiler	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	0/1	0/1/2	/	/	3/6	0	
11	1) <b>Plant/DHW integration heater</b> 2) After r12 minutes, <b>boiler</b>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	3	3	
12	1) Boiler	HEAT /	BOTH IN HEAT	1	1	Set	Set	6	3	

#### TABLE 1. NORMAL OPERATION IN HEAT PUMP MODE

	2) After r12 minutes, plant/DHW integration heater	HEAT+SAN	AND IN DHW			the minutes	the minutes			
TABLE 2. JOINT OPERATION, BRACKET 1										
N°	INTERVENTION ORDER (with setpoint not reached)	STATUS	OPERATION	r10	r15	r12	r16	r23	r24	
1	1) Heat pump 2) After r12 minutes, plant integration heater	HEAT / HEAT+SAN	HEAT	1	0/1/2	Set the minutes	/	0/2/5	1/3	
2	1) <b>Heat pump</b> 2) After r12 minutes, <b>boiler</b>	HEAT / HEAT+SAN	HEAT	0/1	0/1/2	Set the minutes	1	1/3/4/6	0/2	
3	<ol> <li>Heat pump</li> <li>After r12 minutes, plant integration heater</li> <li>After further r12 minutes, boiler</li> </ol>	HEAT / HEAT+SAN	HEAT	1	0/1/2	Set the minutes	/	1/3	1/3	
4	<ol> <li>Heat pump</li> <li>After r12 minutes, boiler</li> <li>After further r12 minutes, plant integration heater</li> </ol>	HEAT / HEAT+SAN	НЕАТ	1	0/1/2	Set the minutes	/	4/6	1/3	
5	1) Heat pump 2) After r16 minutes, DHW integration heater	HEAT+SAN	DHW	0/1	1	/	Set the minutes	0/1/4	2/3	
6	1) <b>Heat pump</b> 2) After r16 minutes, <b>boiler</b>	HEAT+SAN/	DHW	0/1	0/1/2	/	Set the minutes	2/3/5/6	0/1	
7	<ol> <li>Heat pump</li> <li>After r16 minutes, DHW integration heater</li> <li>After further r16 minutes, boiler</li> </ol>	HEAT+SAN	DHW	0/1	1	/	Set the minutes	2/3	2/3	
8	<ol> <li>Heat pump</li> <li>After r16 minutes, boiler</li> <li>After further r16 minutes, DHW integration heater</li> </ol>	HEAT+SAN	DHW	0/1	1	/	Set the minutes	5/6	2/3	
9	<ol> <li>Heat pump</li> <li>After r12 minutes, plant/DHW</li> <li>integration heater</li> </ol>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	0	3	
10	1) <b>Heat pump</b> 2) After r12 minutes, <b>boiler</b>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	0/1	0/1/2	Set the minutes	Set the minutes	3/6	0	
11	<ol> <li>Heat pump</li> <li>After r12 minutes, plant/DHW</li> <li>integration heater</li> <li>After further r12 minutes, boiler</li> </ol>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	3	3	
12	<ol> <li>Heat pump</li> <li>After r12 minutes, boiler</li> <li>After further r12 minutes, plant/DHW integration heater</li> </ol>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	6	3	

#### TABLE 3. JOINT OPERATION, BRACKET 2

N°	INTERVENTION ORDER (with setpoint not reached)	STATUS	OPERATION	r10	r15	r12	r16	r23	r24
1	1) <b>Boiler</b> 2) After r12 minutes, <b>heat pump</b>	HEAT / HEAT+SAN	HEAT	0/1	0/1/2	Set the minutes	/	1/3/4/6	0/2
2	<ol> <li>1) Boiler</li> <li>2) After r12 minutes, plant integration heater</li> <li>3) After further r12 minutes, heat pump</li> </ol>	HEAT / HEAT+SAN	HEAT	1	0/1/2	Set the minutes	/	1/3	1/3
3	<ol> <li>Boiler</li> <li>After r12 minutes, heat pump</li> <li>After further r12 minutes, plant integration heater</li> </ol>	HEAT / HEAT+SAN	HEAT	1	0/1/2	Set the minutes	/	4/6	1/3
4	<ol> <li>Plant integration heater</li> <li>After r12 minutes, heat pump</li> </ol>	HEAT / HEAT+SAN	HEAT	1	0/1/2	Set the minutes	1	0/2/5	1/3
5	1) <b>Boiler</b> 2) After r16 minutes, <b>heat pump</b>	HEAT+SAN	DHW	0/1	0/1/2	/	Set the minutes	2/3/5/6	0/1
6	<ol> <li>1) Boiler</li> <li>2) After r16 minutes, DHW integration heater</li> <li>3) After further r16 minutes, heat pump</li> </ol>	HEAT+SAN	DHW	0/1	1	/	Set the minutes	2/3	2/3
7	<ol> <li>1) Boiler</li> <li>2) After r16 minutes, heat pump</li> <li>3) After further r16 minutes, DHW integration heater</li> </ol>	HEAT+SAN	DHW	0/1	1	/	Set the minutes	5/6	2/3
8	1) <b>DHW integration heater</b> 2) After r16 minutes, <b>heat pump</b>	HEAT+SAN/	DHW	0/1	1	/	Set the minutes	0/1/4	2/3
9	1) <b>Boiler</b> 2) After r12 minutes, <b>heat pump</b>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	3/6	0
10	<ol> <li>Boiler</li> <li>After r12 minutes, plant/DHW integration heater</li> <li>After further r12 minutes, heat pump</li> </ol>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	3	3
11	<ol> <li>Boiler</li> <li>After r12 minutes, heat pump</li> <li>After further r12 minutes, plant/DHW integration heater</li> </ol>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	6	3
12	1) <b>Plant/DHW integration heater</b> 2) After r12 minutes, <b>heat pump</b>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	1	1	Set the minutes	Set the minutes	0	3

#### TABLE 4. OPERATION IN SUBSTITUTION

		-			1				
N°	(with setnoint not reached)	STATUS	OPERATION	r10	r15	r12	r16	r23	r24
1	<ol> <li>Boiler</li> <li>After r12 minutes, Plant integration heater</li> </ol>	HEAT / HEAT+SAN	HEAT	0/1	0/1/2	Set the minutes	/	4/6	1/3
2	<b>1) Plant integration heater</b> 2) After r12 minutes, <b>boiler</b>	HEAT / HEAT+SAN	HEAT	0/1	0/1/2	Set the minutes	/	1/3	1/3
3	<ol> <li>Boiler</li> <li>After r12 minutes, DHW</li> <li>integration heater</li> </ol>	HEAT+SAN	DHW	0/1	0/1/2	/	Set the minutes	5/6	2/3
4	1) <b>DHW integration heater</b> 2) After r12 minutes, <b>boiler</b>	HEAT+SAN	DHW	0/1	0/1/2	/	Set the minutes	2/3	2/3
5	1) Boiler 2) After r12 minutes, Plant/DHW integration heater	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	0/1	0/1/2	Set the minutes	Set the minutes	6	3
6	<ol> <li>Plant/DHW integration heater</li> <li>After r12 minutes, boiler</li> </ol>	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	0/1	0/1/2	Set the minutes	Set the minutes	3	3
7	1) Boiler	HEAT / HEAT+SAN	HEAT	0/1	0/1/2	Set the minutes	/	1/3/4/6	0/2
8	1) Plant integration heater	HEAT / HEAT+SAN	HEAT	0/1	0/1/2	Set the minutes	/	0/2/5	1/3
9	1) Boiler	HEAT+SAN	DHW	0/1	0/1/2	/	Set the minutes	2/3/5/6	0/1
10	1) DHW integration heater	HEAT+SAN	DHW	0/1	0/1/2	/	Set the minutes	0/1/4	2/3
11	1) Boiler	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	0/1	0/1/2	Set the minutes	Set the minutes	3/6	0
12	1) Plant/DHW integration heater	HEAT / HEAT+SAN	BOTH IN HEAT AND IN DHW	0/1	0/1/2	Set the minutes	Set the minutes	0	3

Table 5 shows the settings to be configured to enable the integrations in "summer and sanitary" mode (in this case the only activation that can be activated is the DHW integration heater and the division into operating brackets does not apply).

#### TABLE 5. OPERATION IN COOL+SAN MODE (DHW RUNNING)

N°	INTEGRATIONS INTERVENTION ORDER - With setpoint not reached after r16 minutes from the start-up of the compressor or - with setpoint not reached with machine blocked by alarm.	STATUS	OPERATION	r10	r15	r12	r16	r23	r24
1	1) DHW integration heater	COOL+SAN	DHW	0/1	1	/	Set the minutes	0/1/2/ 3/4/5/ 6	2/3

Table 6 shows the behaviour of the plant and DHW integration heaters in all the operating modes of the unit.

TABL	TABLE 6. INTEGRATION HEATERS OPERATION										
N°	STATUS	OPERATION	PLANT INTEGRATION HEATER	DHW INTEGRATION HEATER							
1	HEAT+SAN	НЕАТ	Works as indicated in TABLES 1,2,3 and 4.	In "HEAT+SAN", by default sanitary temperature control has priority over that of the plant, therefore if required by the temperature control, the unit goes to "SANITARY" mode and the DHW integration heater acts as indicated in TABLES 1,2,3 and 4.							
2	HEAT+SAN	DHW	<ul> <li>Only if all 3 of the following conditions are met:</li> <li>-the output is configured for Plant integration heater;</li> <li>-r24=1/3;</li> <li>-plant water temperature remote probe present and configured;</li> <li>the plant integration heater is activated in the following situations: <ul> <li>r12 minutes after the start of its count activated in "HEAT" mode previously running (see line 1);</li> <li>if its count is not already activated in the previous "HEAT" mode, r12 minutes after the temperature control demand.</li> <li>In SANITARY mode, with remote probe not configured, the plant integration heater is deactivated or any of its counts are interrupted.</li> <li>With "remote on-off" contact open, the Plant integration heater is deactivated.</li> </ul> </li> </ul>	Works as indicated in TABLES 1,2,3 and 4.							
3	COOL+SAN	DHW	Cannot be activated	Works as indicated in TABLE 5.							
4	COOL+SAN	COOL	Cannot be activated	Cannot be activated							

# 9.11.1 AUXILIARY SYSTEMS OFFSET MANAGEMENT

Lastly you may establish that the boiler and/or integration heaters (according to the resources and selected priorities) have a setpoint in heating mode and in sanitary mode higher than that of the heat pump. This is achieved by setting an offset on the following setpoints:

- **r29**: First setpoint temperature offset for boiler and plant heaters (G02);
- **r30**: Second setpoint temperature offset for boiler and plant heater (G05);
- **r31**: Temperature offset for boiler and DHW heaters (G03).

This way the heat pump stops at the setpoint (**G02**, **G03**, **G05**) and the temperature difference, according to the set outset, will be supplied by the boiler and/or heaters.

#### 9.12 WARNINGS

If the double setpoint function is **not** active, **one** of the following warnings can be configured.

#### 9.12.1 PLANT SEASON

A digital output can be configured indicating the operating season of the unit, plant side. The output is active in summer mode, while it is deactivated in OFF or heating mode. During DHW production and defrosting, the output maintains the setting of the source season.

I/O resource (Parameter)	Value	Function
DO7 can be activated via H85	31	Plant season warning

#### 9.12.2 ALARM

A live output can be configured signalling the presence of an alarm.

I/O resource - Parameter	Value	Function
DO7 can be activated via	24	Alarm warning
H85		_

# 9.12.3 MACHINE BLOCK

A live output can be configured signalling the presence of an alarm.

I/O resource - Parameter	Value	Function	
DO7 can be activated via	17	Alarm warning	
H85	47		

#### 9.12.4 DEFROST

A digital output can be configured signalling defrosting in progress.

I/O resource – Parameter	Value	Function
DO7 can be activated via H85	21	Defrost In progress warning

#### 9.13 DEFROST CYCLE

The defrost cycle is only active in heat pump mode and is used to prevent the formation of ice on the surface of the air/air coil. The formation of ice on the evaporator, which is quite frequent with very low outdoor temperatures, in addition to considerably downgrading the thermodynamic performance of the unit, also risks damaging the unit itself.

# If the unit is switched off by remote control during defrosting, the heat pump finishes defrosting and then places itself in off mode via remote control.

#### 9.14 COMPRESSOR CRANKCASE HEATER

The crankcase heater is activated if the compressor has been off for at least 30 minutes and if the discharge temperature is below a certain threshold of 20 °C (with hysteresis of 2.0°C). The crankcase heater is disabled when the compressor starts back up.

#### 9.15 DOUBLE SETPOINT

The double setpoint function introduces a second plant side setpoint (both in cooling mode and in heating mode).

A digital input can be configured on the user terminal block to give consent to switch from the first to the second setpoint.

I/O resource - Parameter	Value	Function		
	0	Function disabled		
	1	Configured but not active		
H129	2	Enabled only in summer		
	3	Enabled only in winter		
	4	Always enabled		
ID9 can be activated via H53	26	Double setpoint call		
DO7 can be activated via H85	25	3-way valve for radiant panels		

#### 9.16 HZ MAXIMUM

The maximum Hz function can be activated by setting the parameter L02=1, so the cooling and heating capacities increased with 10% (based on the heat pump model and working conditions). With the parameter L03, you can also activate the function in a particular operating modes. In order to enable this function, you should enter into the parameters as follow:  $PRG \rightarrow PSS \rightarrow PRG \rightarrow PAr \rightarrow PRG \rightarrow LbH$ .

I/O Ports - Paramete	Value	Function			
L02	1	Enablement of the maximum Hz function			
	1	Activation of Maximum Hz function in cooling mode.			
	2	Activation of Maximum Hz function in heating mode.			
	3	Activation of Maximum Hz function in DHW mode.			
L03	4	Activation of Maximum Hz function in cooling and DHW mode.			
	5	Activation of Maximum Hz function in heating and DHW mode.			
	6	Activation of Maximum Hz function in cooling and heating mode.			
	7 (default)	Active function for all modes.			

In order to enable the function, the parameters L02 and L03 must be different than zero.

# 10 FUNCTIONS THAT CAN BE ACTIVATED WITH Hi-T2 ACCESSORY (optional)

This is a touch screen remote control for centralised management of a chiller/heat pump network. It includes humidity and temperature sensors for the thermo hygrometric analysis of the environment and for the management of the double set point for radiant floor heating systems that use a dehumidification system.

The intuitive interface simplifies the use of the controller; all the functions can be easily set through the use of an easy to understand synoptic. The Hi-T remote control allows you to manage the following functions:

- Remote management;
- Management of a network, up to 7 heat pumps;
- Zone thermostat;
- Screed function;
- Antilegionella disinfection;
- Double set-point and humidity measurement;
- Dew point control
- Climatic compensation;
- Booster circulator management;
- Management of single pump in a network;
- Alarm diagnostic system.

For further information, see the user-installer manual, or contact our headquarters.

# **11 TABLES OF PERMITTED SETUPS FOR USER AND INSTALLER**

	All the operations with INSTALLER visibility must be carried out by QUALIFIED PERSONNEL.
	Not all of the configurations can be activated and/or modified at the same time.
	Values other than the default values can jeopardise proper operation of the unit. If in
	doubt on which value to set, contact our headquarters.
	The company excludes any contractual and extra contractual liability for damage caused
CAUTION	to persons, animals or objects, by incorrect installation, setting and maintenance,
	improper use of the equipment, and the partial or superficial reading of the information
	contained in this manual.

We shall not be held liable for any breakage or malfunctioning caused by third parties changing the default parameters if not expressly authorised to do so.

The following is the table of the allowed configurations; not all of them can be selected simultaneously. Values other than the default values can jeopardise proper operation of the unit. If in doubt on which value to set, contact our headquarters.

_		Unit	Default	Range	Visibility	Allowed configurations	Notes
Parameter	Description					Description	
Соо	First cooling setpoint	°C	7.0	25-Coo2	U		
Неа	First heating setpoint	°C	45.0	Hea2-H01	U		
San	Sanitary setpoint	°C	48.0	25-H01	U		If sanitary function active. See par. 9.2
Coo2	Second cooling setpoint	°C	18.0	Coo-25	U		
Hea2	Second heating setpoint	°C	35.0	25-Hea	U		
H10	Sanitary function enabling	/	0	0-6	1	See par 9.2	
1120		/	0	00		0 = Input disabled	
H17	Analogue ST6	/	0	0-49	I	6 = Domestic hot water probe	
H18	Input configuration Analogue ST7	/	0	0-49	I	0 = Input disabled 41 = Remote water temperature probe	
H22	0-10vDC live input configuration Analogue ST11	/	0	0-49	I	0 = Input disabled 40 = Plant setpoint decalibration	
H46	Input configuration Digital ID2	/	0	0-30	I	0 = Input disabled 3 = Summer/winter mode change	
H47	Input configuration Digital ID3	/	2	0-30	I	0 = Input disabled 2 = Remote On / Off	
H52	Input configuration Digital ID8	/	0	0-30	i	0 = Input disabled 28 = DHW thermostat call	
H53	Input configuration Digital ID9	/	0	0-30	I	0 = Input disabled 26 = double set-point call	
H75	Digital inputs polarity	/	0	0-255	1	0 = Digital inputs N.A. 1 = ID1 polarity inverted 2 = ID2 polarity inverted 4 = ID3 polarity inverted 8 = ID4 polarity inverted 16 = ID5 polarity inverted 32 = ID6 polarity inverted 64 = ID7 polarity inverted 128 = ID8 polarity inverted	
H76	Digital inputs polarity	/	0	0-255	1	0 = Digital inputs N.A. 1 = ID9 polarity inverted 2 = ID10 polarity inverted 4 = ID1E1 polarity inverted 8 = ID2E1 polarity inverted 16 = ID3E1 polarity inverted 32 = ID4E1 polarity inverted 64 = ID5E1 polarity inverted 128 = ID6E1 polarity inverted	
H77	Digital inputs polarity Output configuration	/	0	0-255	1	0 = Digital inputs N.A. 1 = ID7E1 polarity inverted 2 = ID8E1 polarity inverted 4 = ID9E1 polarity inverted 8 = ID10E1 polarity inverted 16 = ID1E2 polarity inverted 32 = ID2E2 polarity inverted 64 = ID3E2 polarity inverted 128 = ID4E2 polarity inverted 0 = Output disabled 22 = Destription to the polarity	
H81	In DO3 power	/	22	0-47	1	22 = Plant integration heater 26 = DHW integration heater	
H84	Output configuration In DO6 power	/	6	0-47	1	0 = Output disabled 6 = DHW valve	

H85	Output configuration In DO7 power	/	25	0-47	1	0 = Output disabled 25 = Double set-point valve 29 = Boiler enabling 24 = Alarm warning 31 = Summer/winter operating mode warning 21 = Defrost warning 47 = Machine block warning	
H126	Serial address	/	1	1-200	I	In the cascade configuration, assign a different address to each controller.	
H129	Enable second setpoint	/	0	0-4	I	See par.9.15	
H130	Heating with DHW storage tank	/	0	0-1	I	0 = Normal operation 1 = In Heating, machine always turned towards DHW	
A08	Antifreeze alarm activation setting	°C	3	-127-127	1	Different values can jeopardise proper operation of the unit	
b04	Radiant panels valve switching time	sec	30	0-600	1	Different values can jeopardise proper operation of the unit	
b06	DHW to heating output transient	sec	45	0-255	1		
b07	PI regulator integral time	sec	150	0-255	1		
b08	Enable dynamic setting	/	0	0-1	1	See par. 6	
b09	Maximum cooling offset	°C	3.0	-50.0-80.0	1	See par. 6	
b10	Maximum heating offset	°C	-3.0	-50.0-80.0	1	See par. 6	
b11	Cooling outdoor temperature setting	°C	25	-127-127	1	See par. 6	
b12	Heating outdoor temperature setting	°C	15	-127-127	1	See par. 6	
b13	Cooling temperature delta	°C	-10.0	-50.0-80.0	1	See par. 6	
b14	Heating temperature delta	°C	10.0	-50.0-80.0	1	See par. 6	
b15	0-10V analogue input setting decalibration band	°C	5.0	0.0-10.0	I	See par. 6.2	
b20	0-10V/ratiometric input enabling	/	0	0-1	I	0-10V input Ratiometric input	
b22	Plant probe temperature control cut-off hysteresis	°C	5.0	0.0-25.5	1		See paragraph 9.5
P01	Pump ON compressor ON delay	sec	30	0-255	1		
P02	Pump OFF compressor OFF delay	min	2.0	0-25.5	1		
P03	Pump operating mode	/	0	0-1	1	See par.7	The pump is always on if the antifreeze heaters are active.
P04	Pump setting in antifreeze	°C	5	-15-15	1	See par.7	
P05	Pump hysteresis in antifreeze	°C	2.0	0.0-15.0	1	See par.7	
P09	Modulating pump inlet/outlet water delta T setting	°C	2.0	0-15	1	See par.7	
P16	Interval between 2 periodical activations of the pump	min	0	0-600	1	See par.7	
P17	Operating time of the pump in periodical mode	sec	0	0-255	I	See par.7	
r02	Antifreeze heaters setpoint in heating mode	°C	4	3-6	1		Only change in the presence of glycol water. Contact our
r03	Antifreeze heaters setpoint in cooling mode	°C	4	3-6	1		headquarters
r06	Antifreeze heaters delta	°C	2.0	0.0-25.5	1		
r08	Operation in substitution upper limit	°C	-20	-20-50	I	Respect <b>r22</b> ≥ <b>r28</b> ≥ <b>r08</b>	Do not modify this value, as it could jeopardise operation of the unit
r10	Plant integration enabling	/	0	0-1	I	0 = Function disabled 1 = Function enabled	See chap.9.6
r11	Plant integration heater delta	°C	0.5	0.0-25.5	I	See par.9.6.1	
r12	Plant/heat pump integration heater activation delay	min	10	0-255	I	See par.9.6.1	
r14	Exclusive heaters operation	/	0	0-1	I	0 = Heaters can be activated simultaneously 1 = Heaters can be activated exclusively	
r15	DHW integration enabling	/	0	0-2	I	0 = Function disabled 1 = Function enabled	See chap.9.6

r16	DHW/heat pump integration heater activation delay	min	15	0-255	I		
r19	Duration of tray heater activation since last defrost	min	10	0-255	I	0= heater activation regardless of defrost.	
r20	Heaters use priority	/	1	0-1	I	0 = Plant side priority 1 = Sanitary side priority	This parameter only needs to be set if r14=1
r21	Enables plant side mitigation with heaters in defrost mode	/	0	0-1	I	0=Function disabled 1=Function enabled	
r22	Joint operation bracket I upper limit	°C	7	-16-50	I	Respect <b>r22</b> ≥ <b>r28</b> ≥ <b>r08</b>	Do not modify this value, as it could jeopardise operation of the unit
r23	Type of use of boiler	/	6	0-6	1	See par. 9.9	
r24	Type of use of integration heaters	/	3	0-3	1	See par. 9.6	
r28	Joint operation bracket II upper limit	°C	-7	-16-50	I	Respect <b>r22</b> ≥ <b>r28</b> ≥ <b>r08</b>	Do not modify this value, as it could jeopardise operation of the unit
r29	First setpoint temperature offset for boiler and plant heaters (HEA)	°C	0	0-100	I	See par.0	
r30	Second setpoint temperature offset for boiler and plant heater (HEA2)	°C	0	0-100	I		
r31	Temperature offset for boiler and DHW heaters (SAN)	°C	0	0-100	I		
r32	Boiler supply	/	1	0-3	1	See par. 9.9	
r33	Pump management with heaters active	/	3	0-3	1	See par. 9.8	
L02	User enablement for maximum Hz function	/	0	0÷1	U	See par.9.16	
L03	Active maximum Hz	/	0	0÷7	U	See par. 9.16	

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# **12 ALARMS**

By placing the controller in OFF mode, the alarms reset and the counts of the relative hour interventions are also reset. If the alarms are still triggered when switching the unit back on, contact technical assistance. The values indicated below could be subject to updates. If you have any doubts, contact our headquarters.

# 12.1 [E006] FLOW SWITCH

The water side flow switch is already installed inside the unit and MUST NOT be tampered with or bypassed in any way. The flow switch is bypassed for **10 seconds** after the unit is switched on. When the bypass time has elapsed, you must evaluate the status of the digital input, if active, the flow is considered present. If the flow is found to be missing for **5 seconds**, the alarm is triggered and the circulator switches on for **120 seconds** If the alarm triggers more than 3 times an hour, it must be reset manually.

The alarm does not trigger in the following conditions:

- During domestic hot water production;
- During the plant venting cycle function.

# 12.2 [E018] HIGH-TEMPERATURE

If the water delivery probe detects a value higher than **65°C** for longer than **50** seconds, the alarm is active. It deactivates when the temperature returns below **62°C**.

# 12.3 [E005] ANTIFREEZE

If the outlet water probe has a value lower than **A08** (**3°C**), the alarm is active. It deactivates if the temperature recorded by the probe is higher than **+6°C**. The alarm is bypassed for **120** seconds from switch on in heating mode.

#### 12.4 [E611÷E692] PROBE ALARMS

The alarm is triggered if any connected or enabled probe is short-circuited or interrupted.

The alarm also triggers if the upper limit (**100°C**) or the lower limit (**-50°C**) of the probes is exceeded. A probe figured as sanitary probe will not trigger any alarms if domestic hot water is not enabled.

NOTE:

If the pressure switch on the machine detects a pressure exceeding **42.8 bar** the driver and the compressor are powered off and probe error E641 is displayed (Compressor discharge probe fault). The alarm is cleared when the pressure drops below **34 bar**.

# 12.5 [E801] INVERTER TIMEOUT

When the machine's controller does not communicate with the driver board of the compressor, a timeout alarm is triggered to avoid losing control of the system.

# 12.6 [E851 -E971] INVERTER

The inverter has its own list of alarms.

# 12.7 [E00] REMOTE ON/OFF (warning)

If the unit is controlled by a remote digital input. See par. 9.4.1

# 12.8 [E001] HIGH-PRESSURE

If the pressure transducer on the unit detects a pressure higher than **41.5 bar** the alarm is triggered. In this case the compressor is blocked immediately. The alarm is reset when the pressure drops below **32.5 bar**. If the alarm triggers more than 3 times an hour, it must be reset manually.

# 12.9 [E002] LOW-PRESSURE

In chiller mode, if the pressure transducer on the unit detects a pressure lower than **3.5 bar**, the alarm is triggered.

In heat pump mode, if the pressure transducer on the unit detects a pressure lower than **1.3 bar**, the alarm is triggered.

The alarm is reset when the pressure rises **2.0 bar** above the triggering threshold.

A bypass time of 60 seconds is counted every time the compressor is activated.

When the alarm is triggered, it blocks the compressors of the circuit.

The alarm is reset manually if it triggers 3 times an hour.

# 12.10[E008] DRIVER LIMITATION

If the compressor does not reach the speed at the intended ramp value within **30** minutes, the alarm is triggered and the compressor switches off for safety purposes.

The alarm is reset manually if it triggers 3 times an hour.

#### 12.11 [E041] 4-WAY VALVE

Manually reset alarm, it identifies malfunctioning of the 4-way reversing valve.

The alarm does not trigger for a bypass time of approximately **180** seconds from start-up of the compressor.

- In heating and sanitary mode, the alarm is triggered when, the bypass time having elapsed, the water delivery temperature is lower than the water return temperature of the heat pump 1°C.
- In cooling mode, the alarm is triggered when, the bypass time having elapsed, the water delivery temperature is higher than the water return temperature of the heat pump + 1°C.

#### 12.12 [E042] DOMESTIC HOT WATER PROTECTION

The alarm is triggered when the delivery probe of the heat pump detects a temperature of 60°C. The compressor is stopped, and if present, auxiliary heating systems work with the relative offset until the sanitary setpoint detected by the sanitary probe is fulfilled or the digital input disables the sanitary call.

The compressor restarts when the delivery probe of the heat pump detects a temperature of **56°C** and the call from temperature controller is present.

#### **12.1 POWER FAILURE**

When restored:

- the instrument goes back to the condition it was in prior to the power failure
- if a defrost cycle is in progress, it is cancelled
- all of the timers in progress are cancelled and reinitialized

# **12.2 UTILITIES BLOCK ALARM TABLE**

Code	Description	Block
E000	Remote off	Machine
E001	High pressure alarm	Machine
E002	Low pressure alarm	Machine
E005	Antifreeze alarm	Machine
E006	Flow alarm	Machine
E008	Compressor driver limitation alarm	Machine
E009	Discharge high temperature alarm	Machine
E010	Solar collector high temperature alarm	Solar pump
E018	Cooling high temperature alarm	Machine
E041	Inconsistent temperatures alarm	Machine
E042	Insufficient thermal exchange alarm	Machine/DH
E050	DHW storage tank high temperature alarm	
E101	Communication timeout with Slave 1	Machine
E611	Water inlet probe failure	Machine
E621	Water outlet probe failure	Machine
E631	Compressor intake probe failure	Machine
E641	Compressor discharge probe fault / high pressure switch trip	Machine
E651	Outdoor air probe failure	Machine
E661	DHW probe failure	Machine
E671	Plant remote probe failure	Machine
E691	Low pressure transducer failure	Machine
<u> </u>	High pressure probe failure	Machine
<u> </u>	0-10Vdc live input failure	Machine
E801	Pressure inverter timeout	Compressor
E851	Inverter Hardware problem	Compressor
E861	Motor current too high	Compressor
E871	Heatsink over-heat protection	Compressor
E881	Supply voltage out of limits (DC Bus Error)	Compressor
E891	Driver protection-output phase loss	Compressor
E901	Compressor driver and model mismatch	Compressor
<u> </u>	Overload protection	Compressor
<u>E921</u>	PFC POE over current	Compressor
<u>E931</u>	Comunication error with main controller	Compressor
<u>E941</u>	PFC converter fault	Compressor
<u> </u>	Heatsink and/or ambient temperature sensor error	Compressor
<u>E961</u>	Abnormal condition	Compressor
E971	EEPROM not initialize	Compressor

# **13 MODBUS VARIABLES**

The controller is configured as follows by default:

BAUD RATE	9600
PARITY	EVEN
DATA BIT	8
STOP BIT	1
DEVICE ID	1

To configure the Modbus communication according to your requirements, you must modify the following logs:

H124 : BAUD RATE					
0	4800				
1	9600				
2	19200				
3	38400				
H125 : PARITY, STOP BIT					
H125 : PARITY,	STOP BIT				
H125 : PARITY, : 0	STOP BIT NONE, 2 bit				
H125 : PARITY, : 0 1	STOP BIT NONE, 2 bit ODD, 1 bit				
H125 : PARITY, 3 0 1 2	STOP BIT NONE, 2 bit ODD, 1 bit EVEN, 1 bit				
H125 : PARITY, : 0 1 2 3	STOP BIT NONE, 2 bit ODD, 1 bit EVEN, 1 bit NONE, 1 bit				

H126 : DEVICE ID 1 - 200

Log	Format	Bit	R/W	Range	Name	Description	Remark
1	INT	-	R	-	Data version	Firmware version	
2	INT	-	R	-		Firmware release	
3 BYTE	BYTE (H)	-	R	-		Firmware sub-release	
	BYTE (L)	-	R	-		Firmware creation day	
	BYTE (H)	-	R	-		Firmware creation month	
4	BYTE (L)	-	R	-		Firmware creation year	
		0	R	-	Digital inputs	ID1 ( flow switch)	
10	BOOL	1				ID 2	If active
		2				ID 3( on/off)	Active by default
80 - 95	ASCII	-	R	-	Serial number	Serial number	
		0	R/W	-		Stand by	
		1	R/W		1	Cooling	Writing prohibited values at this
		2	R/W		1	Heating	address can lead to unexpected
200	INT	5	R/W		Machine settings	Cooling + *Sanitary	operations, therefore abide only by the allowed values in writing (though shown above).
		6	R/W		-	Heating + *Sanitary	
		-1	W			Defrost Manual	
1089	INT	-	R/W	1 - 200	Serial address	Modbus serial ID	
1001	°C/10	-	R/W	5.0 - 23.0		Cooling	
1002	°C/10	-	R/W	25.0 - 55.0		Heating	
1003	°C/10	-	R/W	25.0 - 55.0	Set point	*Sanitary	If active
1004	°C/10	-	R/W	5.0 - 23.0		Second Cooling	If active
1005	°C/10	-	R/W	25.0 - 55.0		Second Heating	If active
		0 - 1				0 = off	
			Conoral status	1 = on			
					General status	2 = only sanitary	
						3 = remote on/off	
		2				0 = cool	
					Plant mode	1 = heat	
240	BIT MASK	3	R	-	Machine mode Sanitary mode	0 = cool	
						1 = heat	
		4				0 = off	If active
						1 = running	
			1		Defrost status	0 = inactive	
		5 - 7				1 = starting	
						2 = active	

			1			3 = dripping	
						4 = finished	
253	°C/10	-	R	-	Transduced	evaporation	
254	°C/10	-	R	-	temperatures	condensation	
305	time	-	R	-	Hours of operation	compressor 1	
406	bar/100	-	R	-	Pressures	High	
414	bar/100	-	R	-		Low	
400	°C/10	-	R	-	-	Water Inlet	
401	°C/10	-	ĸ	-	-	Water Outlet	lf a still a
405	C/10	-	ĸ	-	Temperature	DHW	If active
428	°C/10	-	к D	-		Comprossor 1 discharge	
433	°C/10	_	D	-		Plant romoto	If active
7000	%/10	-	R			Condensing fan	
7000	%/10	-	R	-	Analogue outputs		
7001	767 10	0			ALARM - F01	* High pressure	
		1	_		ALARM - E02	* Low pressure	
		2			ALARM - E03	* compressor 1 circuit breaker	•
		3			ALARM - E04	* fan1 circuit breaker	
		4			ALARM - E05	Ice	
		5			ALARM - E06	Flow switch	
050	DOOL	6			ALARM - E07	*DHW Preparator low-temperature	Reset alarms: with command 6,
950	BOOL	7	к	-		Forced compressor switch off due to	write the value 0 on any of the
		/			ALARIVI - EU8	lack of lubrication	logs of the alarm area
		8			ALARM - E09	Discharge high temperature	
		9			ALARM - E10	*Solar collector high temperature	
		12			ALARM - E13	* compressor 2 circuit breaker	
		13			ALARM - E14	* fan2 circuit breaker	
		15			ALARM - E16	*Pump 1 circuit breaker	
		1	_		ALARM - E18	High temperature	
		9	_	-	ALARM - E26	*Pump 2 circuit breaker	
951	BOOL	11	R		ALARM - E41	inconsistent temperatures	
		12	_		ALARM - E42	Insufficient thermal exchange	
		13	-		ALARM - E50	DHW storage tank high temperature	
		0				Inlat water probe	
		0			ALARIVI - EGII	Outlot water probe	
		1				Intaka temperatura	
		2			ALARIVI - E031	Discharge temperature	
		3			ALARM - E651	Outdoor temperature	
		5	-		ALARM - E661	Probe 6	If active
		6	-		ALARM - E671	Probe 7	If active
		7	_		ALARM - E681	Probe 8	If active
952	BOOL	8	R	-	ALARM - E691	low pressure transducer	
		9			ALARM - E701	high pressure transducer	
		10			ALARM - E711	Probe 11	If active
		1	1		ALARM - E801	Link inverter 1	
		2	R	-	ALARM - E802	*Link inverter 2	
		4			ALARM - E851	Hardware fault inverter 1	
		5			ALARM - E852	*Hardware fault inverter 2	
954	BOOL	7			ALARM - E861	Overcurrent inverter 1	
		8			ALARM - E862	*Overcurrent inverter 2	
		10			ALARM - E871	High temperature inverter 1	
		11				* High temperature inverter 2	
		13			ALARIVI - 2001	*Rad voltage inverter 2	
		14			ALARIVI - E802	Bad voltage inverter 2 Phase sequence inverter 1	
055	2001	1	-		ALARM - F892	*Phase sequence inverter 2	
		3			ALARM - F901	Model error inverter 1	
		4			ALARM - E902	*Model error inverter 2	
		6			ALARM - E911	Overload error inverter 1	
		7			ALARM - E912	*Overload error inverter 2	
955	ROOL	9	к	-	ALARM - E921	Overcurrent PFC inverter 1	
		10	-		ALARM - E922	*Overcurrent PFC inverter 2	
		10				Internal communication error	
		12	]		ALANIVI - E331	inverter 1	
		12			ALARM - F932	*Internal communication error	
		1.5				inverter 2	



(*) if any

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