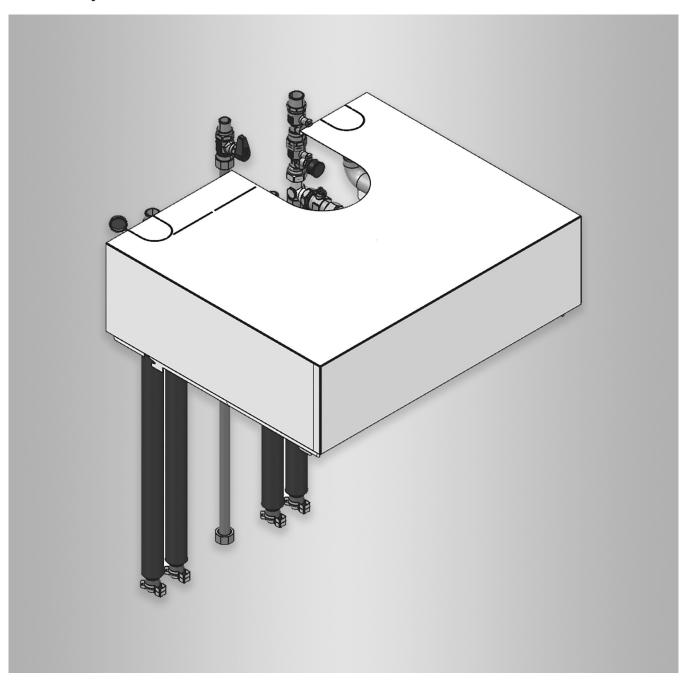
# Installation and service instructions for contractors



Assembly kit

With connection set for surface mounting

## Assembly kit



## Safety instructions (cont.)

## Safety instructions



Please follow these safety instructions closely to prevent accidents and material losses.

## Safety instructions explained



## **Danger**

This symbol warns against the risk of injury.

## Please note

This symbol warns against the risk of material losses and environmental pollution.

#### Note

Details identified by the word "Note" contain additional information.

## Target group

These instructions are exclusively intended for qualified contractors.

- Work on gas installations may only be carried out by a registered gas fitter.
- Work on electrical equipment may only be carried out by a qualified electrician.

## Regulations to be observed

- National installation regulations
- Statutory regulations for the prevention of accidents
- Statutory regulations for environmental protection
- Codes of practice of the relevant trade associations
- Relevant country-specific safety regulations

## Working on the system

- Where gas is used as the fuel, close the main gas shut-off valve and safeguard it against unintentional reopening.
- Isolate the system from the power supply, e.g. by removing the separate fuse or by means of a mains isolator, and check that it is no longer live.
- Safeguard the system against reconnection.
- Wear suitable personal protective equipment when carrying out any work.

## Safety instructions (cont.)



### Danger

Hot surfaces and fluids can lead to burns or scalding.

- Before maintenance and service work, switch off the appliance and let it cool down.
- Never touch hot surfaces on the boiler, burner, flue system or pipework.

## Please note

Electronic assemblies can be damaged by electrostatic discharge. Prior to commencing work, touch earthed objects such as heating or water pipes to discharge static loads.

## Repair work

### I Please note

Repairing components that fulfil a safety function can compromise the safe operation of the system. Replace faulty components only with genuine Viessmann spare parts.

## **Spare parts lists**

Information about spare parts can be found at **www.viessmann.com/etapp** or in the Viessmann spare part app.









## **Installation information**

After installation of the assembly kit, the Vitodens **no longer** meets the requirements of protection rating IP X4 in accordance with EN 60529.

In combination with the assembly kit, the new protection rating of the Vitodens is IP X1 in accordance with EN 60529.



Fig. 1

Cross out protection rating IP X4 on the type plate of the Vitodens.

## Mounting the connection set

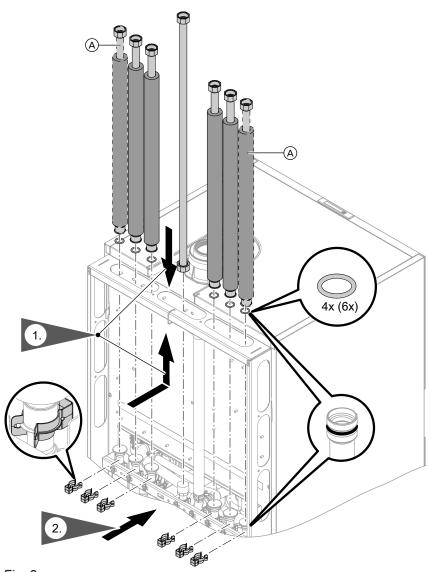


Fig. 2

Note on step 1
The pipes can be inserted from above or from behind.

#### Note

(A): Only for boilers with solar connection

## Mounting the connection set (cont.)

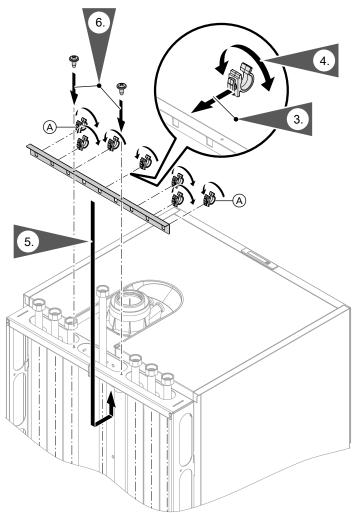


Fig. 3

## Note

(A): Only for boilers with solar connection

## Removing the front panels



Vitodens installation and service instructions

## Fitting the assembly kit

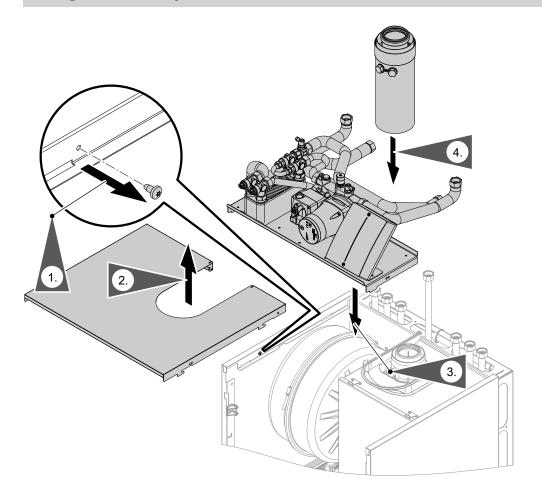


Fig. 4

## Fitting the assembly kit (cont.)

## Connections on the DHW side and gas connection

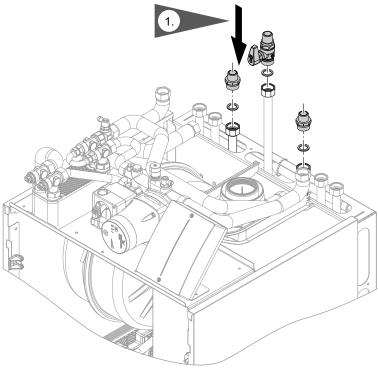


Fig. 5

Note on torque 30 Nm for all fittings. Counterhold with a suitable tool when tightening.

## Fitting the assembly kit (cont.)

## Connections on the heating water side

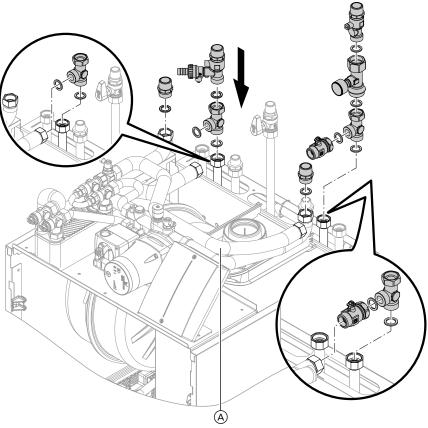


Fig. 6

## Note on torque

30 Nm for all fittings. Counterhold with a suitable tool when tightening.



Line regulating valve installation instructions

If the line regulating valve (accessories) is to be installed: Install the line regulating valve with connection pipes instead of connection pipe A.

## Fitting the assembly kit (cont.)

## Connections on the solar side (only for boilers with solar connection)

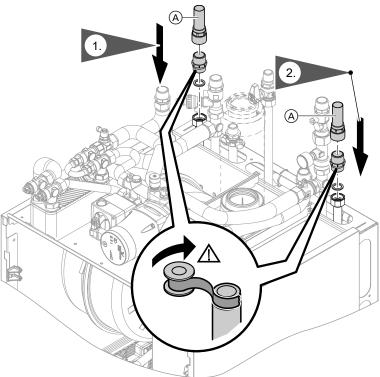


Fig. 7

(A) Connection either R  $^{3}\!\!/_{4}$  or Ø 22 mm smooth pipe

## Note on torque

30 Nm for all fittings. Counterhold with a suitable tool when tightening.

## Connecting the heating circuits

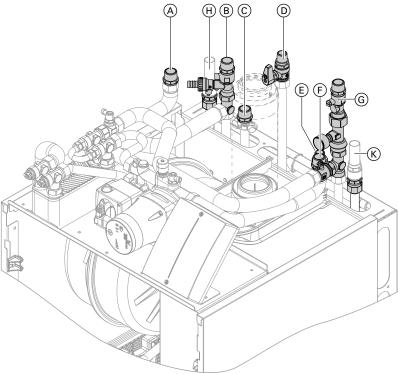


Fig. 8

- (A) Heating water flow, heating circuit with mixer R 3/4
- $^{\hbox{\scriptsize (B)}}$  Heating water flow, heating circuit without mixer R  $^{3}\!\!\!/_{4}$
- © DHW R ½
- Gas connection R ½

Only for boilers with solar connection:

- (H) Solar return R ¾ or Ø 22 mm smooth pipe
- K Solar flow R ¾ or Ø 22 mm smooth pipe

#### Note on torque

Connections with thread R  $\frac{1}{2}$  = 25 Nm Connections with thread R  $\frac{1}{2}$  = 30 Nm Counterhold with a suitable tool when tightening.

- (E) Cold water R ½
- F Heating water return, heating circuit with mixer
- G Heating water return, heating circuit without mixer R <sup>3</sup>/<sub>4</sub>

## Information regarding the heating circuit with mixer

Install a drain & fill valve on site in the heating circuit with mixer.

The expansion vessel integrated into the boiler can also be used for the heating circuit with mixer. Check whether the size of the integral expansion vessel is adequate for the connected heating circuits.

#### Maximum temperature limiter in the underfloor heating circuit

Fit the maximum temperature limiter to the on-site heating flow line at least 1 m downstream of the circulation pump.



Separate installation instructions

#### Connecting heating circuits with permeable pipework

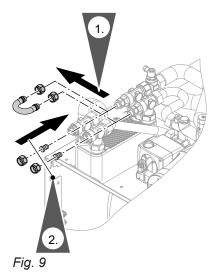
Seal off the volume balancing line between both heating circuits when connecting heating systems with permeable pipework (DIN 4726).

#### Note

Install a separate expansion vessel in the regulated heating circuit if the volume balancing line has been closed.

## Connecting the heating circuits (cont.)

#### Removing the volume balancing line



- 1. Undo the union nuts and remove the balancing line and locking rings.
- 2. Seal the connections with the plugs and union nuts supplied.

Lubricate the O-rings with the valve grease supplied.

## **Electrical connections**

## Connecting the mixer control to the heat generator control unit

Connection to the heat generator control unit:



Heat generator installation and service instructions

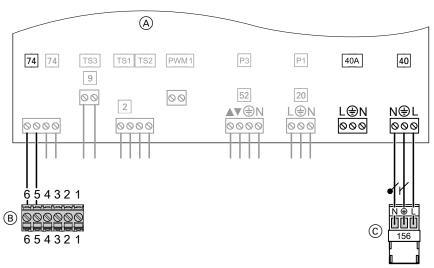


Fig. 10

- A Mixer extension kit
  - 40 Power supply
  - 74 PlusBus
- B External plug on the heat generator
- © Wiring chamber for heat generator control unit
  - Plug for power supply to accessories in the heat generator control unit

## Electrical connections (cont.)

1. Create the power supply connection.

Route the power cable through the grommet to the heat generator control unit and connect to plug [156].

If power is supplied to a further accessory, use plug 40A provided



Heat generator installation and service instructions



#### **Danger**

Incorrect core assignment can result in serious injury and damage to the appliance.

Take care not to interchange wires "L1" and "N"

2. Create the PlusBus connection.

Disconnect one plug from the supplied cable. Connect the wires to terminals 5 and 6 of the external plug on the heat generator.

#### Note

PlusBus cores are interchangeable.



Heat generator installation and service instructions

#### Rotary switch S1

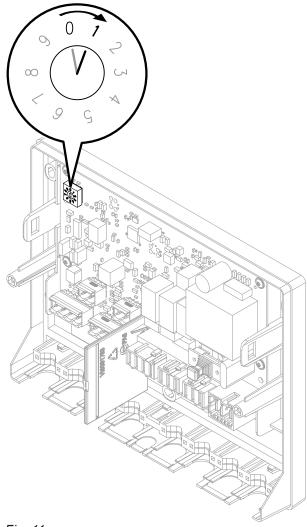


Fig. 11

If several mixer extension kits are being connected, set rotary switch S1.

Set the rotary switch on each extension kit to a consecutive number:

- Heating circuit with mixer M2: Rotary switch to 1
- Heating circuit with mixer M3: Rotary switch to 2
- Heating circuit with mixer M4: Rotary switch to 3
- With EM-P1 extension connected: Rotary switch to 4 Note

Always set the EM-P1 extension subscriber number to a consecutive number after the EM-M1 or EM-MX extensions.

## Connecting the maximum temperature limiter or controller to the mixer control



Separate installation instructions

## **Commissioning and adjustment**

## Filling and commissioning the heating system



Boiler service instructions



#### **Danger**

Escaping gas leads to a risk of explosion. Check all gas connections for tightness.

#### Position of switch at the mixer

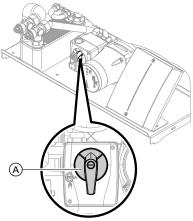


Fig. 12

Rotary selector (a) on the mixer servomotor must be set to automatic (arrow towards "A"). In the event of mixer control faults, turn the rotary selector to (a) and adjust the mixer manually (emergency mode).

## Adjusting the flow rate

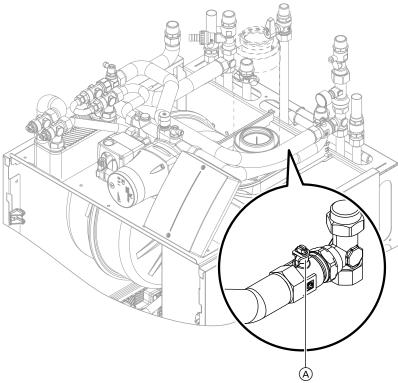
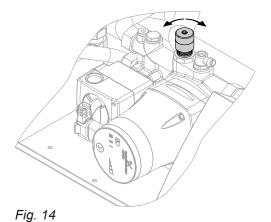


Fig. 13

- **1.** Adjust the flow rate at ball valve (A) or at the line regulating valve (if installed; accessory).
- 2. Check the set flow rate at the line regulating valve (if installed).

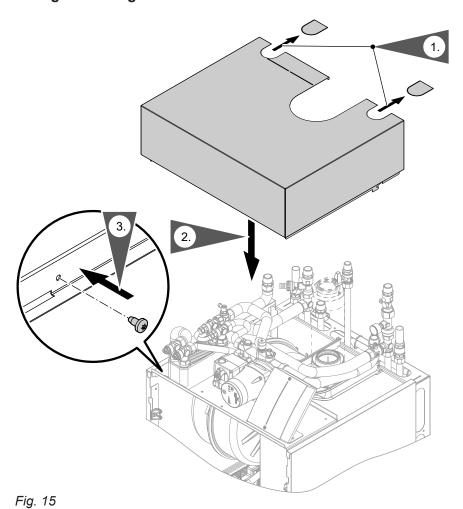
## Commissioning and adjustment (cont.)

## Adjusting the bypass



A bypass is integrated into the heating circuit with mixer. In the delivered condition, the bypass is closed. If required, open the bypass to minimise temperature peaks (turn anti-clockwise).

## Fitting the casing



## Fitting the front panels



Vitodens installation and service instructions

## **Connection and wiring diagram**

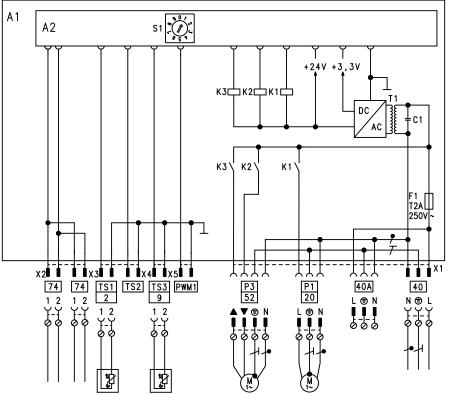


Fig. 16

A1 Mixer extension kit PCB

A2 PCB

F1 Fuse

S1 Rotary switch

230 V~ plugs

P1 20 Heating circuit pump

P3 52 Mixer motor

Power supply 230 V/50 Hz

40A Power supply for accessories

LV plugs

PWM1 No function

TS1 2 Flow temperature sensor

TS2 No function

74

TS3 9 Temperature sensor, low loss header

PlusBus connection for connecting to the heat generator and another accessory

## **Declaration of Conformity**

We, Viessmann Werke GmbH & Co. KG, D-35107 Allendorf, declare as sole responsible body that the named product complies with the European directives and supplementary national requirements in terms of its design and operational characteristics.

Using the serial number, the full Declaration of Conformity can be found on the following website: www.viessmann.co.uk/eu-conformity





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