# Installation instructions



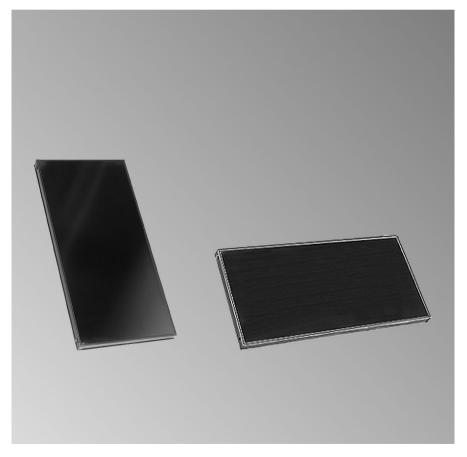
for contractors

Vitosol-F Type SV and SH

Flat-plate collector for sloping roofs; above roof installation



# **VITOSOL-F**



Dispose after installation.

## **Safety instructions**



Please follow these safety instructions closely to prevent accidents and material losses.

### Safety instructions explained

### Please note

This symbol warns against the risk of material losses and environmental pollution.

#### Note

Details identified by the word "Note" contain additional information.

### Target group

These instructions are exclusively designed for qualified personnel.

 Work on electrical equipment must only be carried out by a qualified electrician.

### Regulations

Observe the following when working on this system

- All legal instructions regarding the prevention of accidents,
- All legal instructions regarding environmental protection
- The Code of Practice of relevant trade associations,
- All current safety regulations as defined by DIN, EN, DVGW, VDE and all locally applicable standards.
  - (A) ÖNORM, EN and ÖVE
  - ©H) SEV, SUVA, SVTI, SWKI and SVGW

### Working on the system

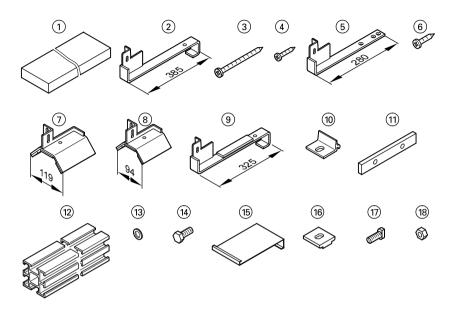
- Isolate the system from the power supply and check that it is no longer 'live', e.g. by removing the separate fuse or by means of a main isolator.
- Safeguard the system against unauthorised reconnection.

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# **Component overview**



### **Roof tiles**

- 1 Timber
  - 38 x 58 x 2430/1570 mm
  - 30 x 100 x 2430/1570 mm
- (2) Roof hook
- 3 Zinc-plated countersunk chipboard screw (Spax-s) 6 x 80 mm
- 4 Zinc-plated countersunk chipboard screw (Spax-s) 5 x 30 mm

#### Slate roof

- (5) Roof hook
- 6 Zinc-plated countersunk chipboard screw (Spax-s) 6 x 30 mm

### Corrugated sheet roof

- 7 Roof hook for corrugated roofing sheet, profiles 5 and 6
- 8 Roof hook for corrugated roofing sheet, profile 8

### Plain tiles

- (9) Roof hook
- 4 Zinc-plated countersunk chipboard screw (Spax-s) 5 x 30 mm

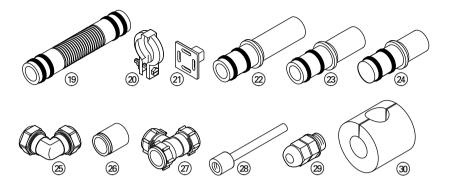
### Fixing without roof hooks

(10) Clamping bracket

### For all types of roofing

- (1) Connecting part
- (12) Mounting rail
  - Type SV: 1098 or 2175 mm
  - Type SH: 2422 mm
- (13) Washer
- (14) Hexagon screw M 8 x 10
- 15 Mounting bracket
- (16) Clamping bracket
- (17) T-slot bolt
- (18) Hexagon nut M 8

# Component overview (cont.)



### Accessories for one collector array

(19) Connection pipe

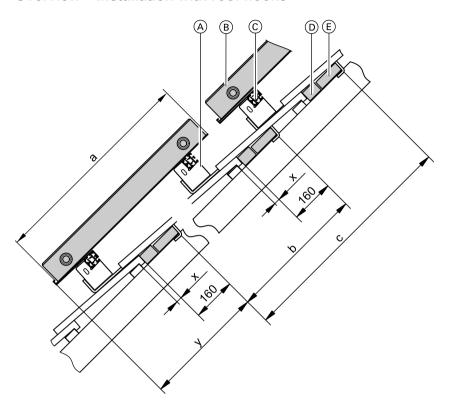
### Connection set:

- 20 Profile clip
- (21) Cap
- ② Connecting pipe (long)
- ② Connecting pipe (short)
- 24 Plug
- 25 Locking ring fitting (elbow 90°),Ø 22 mm
- 26 Support sleeve

# Accessories for one solar thermal system

- 26 Support sleeve
- (tee),  $\emptyset$  22 mm
- 28) Sensor well
- Strain relief fitting
- 30 Thermal insulation

## Overview - Installation with roof hooks



### Note

Dimension x according to the width of the tile head.

- A Roof hook
- B Collector
- © Mounting rail
- (D) Timber, 38 x 58 mm (only for roof tiles)

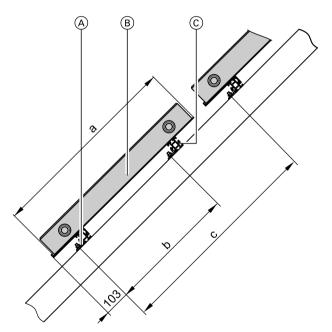
(E) Timber, 30 x 100 mm (only for roof tiles)

Туре	a mm	b mm	c mm
SV	2380	1900–2100	≥2400
SH	1056	450-850	≥1077

Roof cover	У	mm
Roof tiles		440
Slate		348
Plain tiles		380
Corrugated sheets		207

# Overview - Installation with clamping brackets

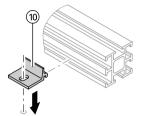
(e.g. on sheet steel roofs)



- A Clamping bracket
- B Collector

© Mounting rail

Type	a mm	b mm	c mm
SV	2380	1900–2100	≥2400
SH	1056	450–850	≥1077



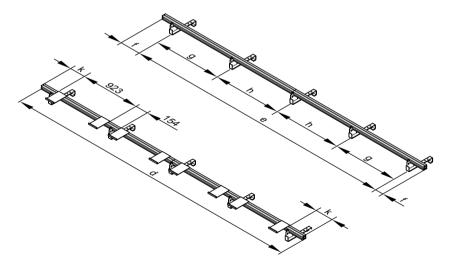
Secure the clamping brackets to the substructure in accordance with the dimensions given in the illustrations on page 7 and 8.

# Distribution of roof hooks or clamping brackets and mounting plates

### Type SV

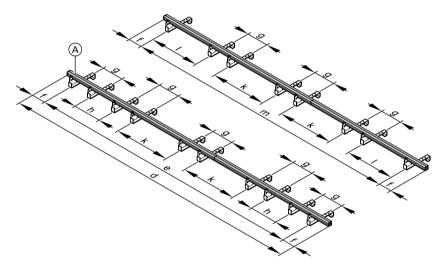
### ■ Standard snow loads

For installations without roof hooks, clamping brackets are used in place of roof hooks.



No.		1	2	3	4	5	6	8	10
d	mm	1098	2175	3273	4350	5448	6525	8700	10875
е	mm	1019	2038	3115	4192	5269	6346	8500	10654
			g+g	g+h+g	g+2·h	g+3·h	g+4·h	g+6·h	g+8∙h
					+g	+g	+g	+g	+g
f	mm	39.5	68.5	79	79	89.5	89.5	100	110.5
g	mm	1019	1019	1019	1019	1019	1019	1019	1019
h	mm	_	_	1077	1077	1077	1077	1077	1077
k	mm	87.5	87.5	98	98	108.5	108.5	119	129.5

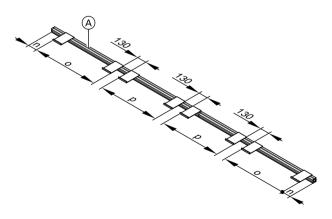
# ■ Higher snow loads Installation only with roof hooks



A Lower mounting rail

No.		1	2	3	4	5	6	8	10
d	mm	1098	2175	3273	4350	5448	6525	8700	10875
е	mm	895	1972	3103	4180	5257	6334	8488	10642
		g+g	g+h+g						
			+h+g	+k+g	+k+g	+k+g	+k+g	+k+g	+k+g+k
				+h+g	+k+g	+k+g	+k+g	+k+g	+g+k+g
					+h+g	+k+g	+k+g	+k+g	+k+g+k
						+h+g	+k+g	+k+g	+g+k+g
							+h+g	+k+g	+k+g+k
								+k+g	+g+h+g
								+h+g	
f	mm	101.5	101.5	85	85	95.5	95.5	106	116.5
g	mm	447.5	300	300	300	300	300	300	300
h	mm	_	536	563	563	563	563	563	563
k	mm	_	_	777	777	777	777	777	777
1	mm	895	836	863	863	863	863	863	863
m	mm	895	1972	3103	4180	5257	6334	8488	10642
			l+g+l	l+g+k	l+g+k	l+g+k	l+g+k	l+g+k	l+g+k+g
				+g+l	+g+k	+g+k	+g+k	+g+k	+k+g+k
					+g+l	+g+k	+g+k	+g+k	+g+k+g
						+g+l	+g+k	+g+k	+k+g+k
							+g+l	+g+k	+g+k+g
								+g+k	+k+g+l
								+g+l	

# Distribution of mounting plates



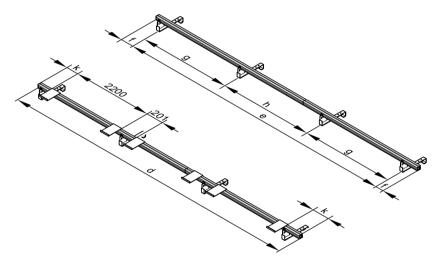
A Lower mounting rail

No.		1	2	3	4	5	6	8	10
n	mm	178.5	198.5	199	199	209.5	209.5	220	230.5
0	mm	741	824	834	834	834	834	834	834
р	mm	_	_	947	947	947	947	947	947

Type SH

### ■ Standard snow loads

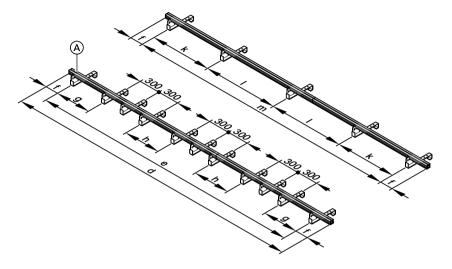
For installations without roof hooks, clamping brackets are used in place of roof hooks.



No.		1	2	3	4	5	6	8	10
d	mm	2422	4844	7266	9688	12110	14532	19376	24220
е	mm	2250	4500	6901	9302	11703	14104	18906	23708
			g+g	g+h+g	g+2·h	g+3·h	g+4·h	g+6·h	g+8·h
					+g	+g	+g	+g	+g
f	mm	86	172	182.5	193	203	214	235	256
g	mm	2250	2250	2250	2250	2250	2250	2250	2250
h	mm	_	_	2401	2401	2401	2401	2401	2401
k	mm	111	121.5	132	142.5	153	163.5	184.5	205.5

# ■ Higher snow loads

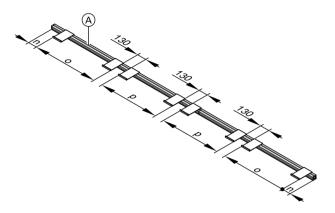
Installation only with roof hooks



 $\begin{tabular}{ll} \end{tabular} A & Lower mounting rail \\ \end{tabular}$ 

No.		1	2	3	4	5	6	8	10
d	mm	2422	4844	7266	9688	12110	14532	19376	24220
е	mm	2273	4674	7075	9476	11877	14278	19080	23882
		g+g	g	g	g	g	g	g	g
			+2.300	+2.300	+2.300	+2.300	+2.300	+2.300	+2.300
			+g	+h	+h	+h	+h	+h	+h
				+2.300	+2.300	+2.300	+2.300	+2.300	+2.300
				+g	+h	+h	+h	+h	+h
					+2.300	+2.300	+2.300	+2.300	+2.300
					+g	+h	+h	+h	+h
						+2.300	+2.300	+2.300	+2.300
						+g	+h	+h	+h
							+2.300	+2.300	+2.300
							+g	+h	+h
								+2.300	+2.300
								+h	+h
								+2.300	+2.300
								+g	+h
									+2.300
									+h +2·300
	mm	75	85	95.5	106	116.5	127	148	+g 169
g	mm	1137	2037	2037	2037	2250	2250	2250	2250
h h	mm			1801	1801	1801	1801	1801	1801
k	mm	2273	2337	2337	2337	2337	2337	2337	2337
ī	mm			2401	2401	2401	2401	2401	2401
m	mm	2273	4674	7075	9476	11877	14278	19080	23882
			k+k	k+l+k	k+2·l+k	k+3·l+k	k+4·l+k	k+6·l+k	k+8·l+k

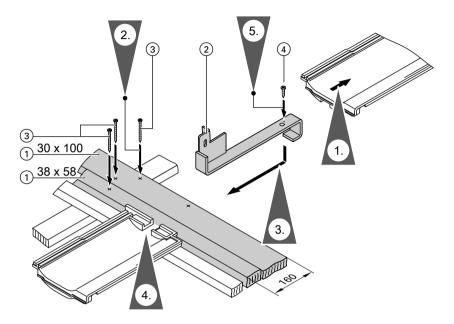
# Distribution of mounting plates



# A Lower mounting rail

No.		1	2	3	4	5	6	8	10
n	mm	78.5	89	99.5	110	120.5	131	152	173
0	mm	2265	2268	2268	2268	2268	2268	2268	2268
р	mm	_	_	2271	2271	2271	2271	2271	2271

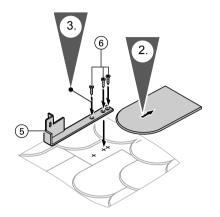
# Fitting roof hooks for roof tiles



- Push up the roof tiles in accordance with the dimensions shown in the illustration on page 6.
- Secure the timber to the joists at the head of the exposed rows of tiles in accordance with the dimensions shown in the illustration on page 6.
- 3. Hook the roof hooks into the timber in accordance with the following dimensions:
  - for normal snow loads, see the diagram on page 8 or 11
  - for higher snow loads, see the dimensions on page 9 or 12.

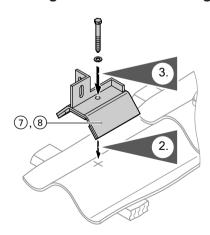
- Remove the drip tabs and protrusions from the roof tiles where the roof hooks are to be fitted.
- Secure the roof hooks and position the roof tiles. Continue with "Mounting rail installation" on page 18.

## Fitting roof hooks for slate roof



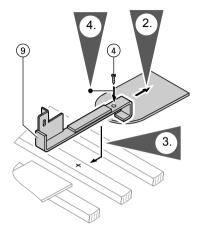
- 2. Remove slates from the roof at the hook contact points.
- 3. Secure the roof hooks to the roof surface. Fit commercially available lead flashing to protect against the ingress of moisture.
- Cover the roof. Continue with "Mounting rail installation" on page 18.
- 1. Mark the roof hook position in accordance with the following dimensions:
  - for normal snow loads, see the diagram on page 6 and 8 or 11
  - for higher snow loads, see the dimensions on page 6 and 9 or 12.

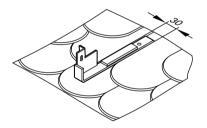
# Fitting roof hooks for corrugated sheet roofs



- 1. Mark the position of the roof hooks in accordance with the dimensions shown in the diagrams on paged 6, 8 and 11.
- 2. Position each roof hook at the level of a batten onto the ridge of the roofing sheet and, through the hole in the roof hook, drill a further hole into the apex of the corrugation.
- 3. Secure each roof hook with a screw Ø 8 mm and a sealing washer (onsite provision) to the battens. Continue with "Mounting rail installation" on page 18.

## Fitting roof hooks for plain tile roofs

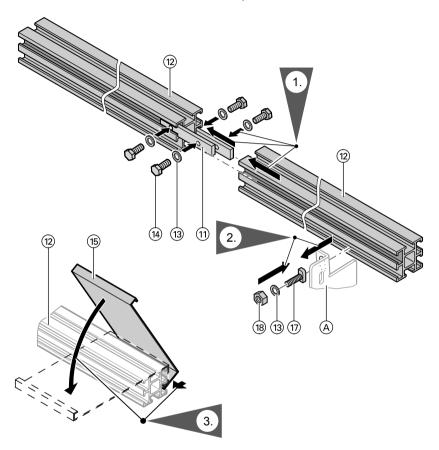




- 1. Mark the roof hook position in accordance with the following dimensions:
  - for normal snow loads, see the diagram on page 6 and 8 or 11
  - for higher snow loads, see the dimensions on page 6 and 9 or 12.
- **2.** Remove tiles from the roof at the hook contact points.
- Hook the roof hooks onto the battens and position and align on top of the tile below.
- **4.** Secure the roof hooks to the battens.
- Cover the roof; trim tiles to suit with an angle grinder; trim approx.30 mm off the tiles.

# Fitting mounting rails

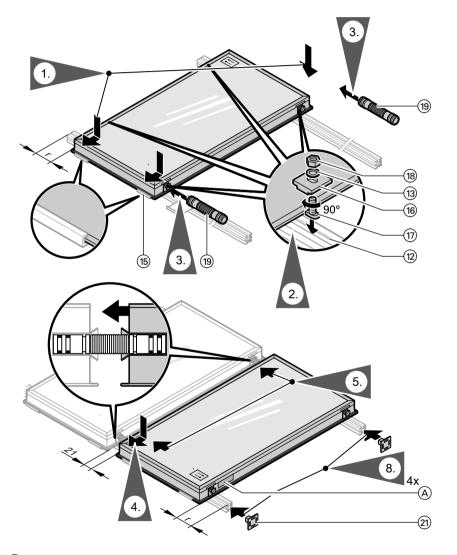
Turn the tee bolts 90° for all installation steps.



- (A) Roof hooks or clamping bracket
- **1.** Secure the connecting parts to the mounting rails.
- **2.** Align the mounting rails and secure to the roof hooks.
- 3. Hook the mounting plates into the lower mounting rails in accordance with the following dimensions:
  - for standard snow loads, see the dimensions on page 8 and 11
  - for higher snow loads, see the illustration on page 10 and 14.

# Fitting collectors

Turn the tee bolts 90° for all installation steps.



A Type plate

## Fitting collectors (cont.)

Type r										
	Quantit	Quantity								
	1	2	3	4	5	6	8	10		
SV	21	21	31.5	31.5	42	42	52.5	63		
SH	21	31.5	42	52.5	63	73.5	94.5	115.5		

Connection pipes should not show any signs of damage.

Lubricate all plug-in connectors (Orings) found on the collectors **only** with the special grease supplied with the connection set.

The side with the type plate **must** be on the **outside** of the first and last collector.

Secure the pipework on only one collector **opposite** the side with the type plate.

- Hook the collector into the mounting plates and position the collector on the mounting rails.
- 2. Secure the collector with four clamping brackets to the mounting rails.

- **3.** Insert the connecting pipes into the flow and return connections.
- 4. Hook in the next collector.
- Carefully push the new collector against the first one and insert the connecting pipes.
   Distance to the bottom edge of the fitted collector 21 mm.
- Install further collectors as described.
- **7.** Tighten all clamping brackets.
- **8.** Fit the caps (part of the connection set).

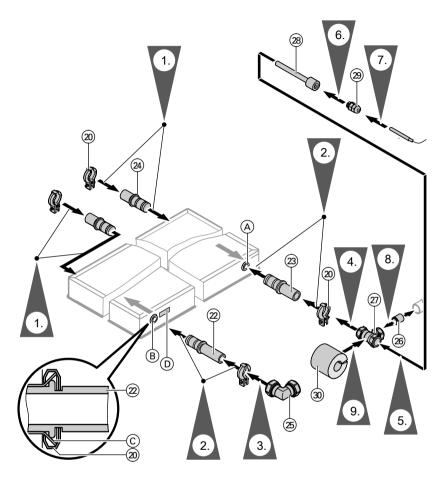
# Installing the connection set and collector temperature sensor

Observe the following when installing the locking ring fitting:

- All pipes must be cut at a right angle and deburred.
- Push the union nut and the locking ring onto the pipe and lightly lubricate the threads with oil.
- Push the pipe into the locking ring fitting as far as it will go.
- Initially turn the union nut by hand, then tighten with an open ended spanner by a further ¾ turn.

**Never** fit annealed copper pipes onto the locking ring fittings.

## Installing the connection set and collector... (cont.)



- (A) Flow connection
- (B) Return connection
- 1. Insert the plug as far as possible, then secure it with hose clips.
- Insert the connecting pipes as far as possible, then secure them with profile clips.
- © Swaged connection
- (D) Type plate
- **3.** Fit the elbow to the return connector.
- **4.** Fit the tee onto the flow connector.
- **5.** Insert the sensor well into the tee, counterholding the tee.



# Installing the connection set and collector... (cont.)

- **6.** Insert the strain relief fitting into the sensor well.
- Insert the collector temperature sensor as far as possible into the sensor well and secure with strain relief fitting.
- Insert the support sleeves into the connecting pipes of the solar circuit.
   Make the connection between the collector array and pipework of the solar heating circuit.
- **9.** Fit the thermal insulation and join its cut faces with adhesive.

### Installation

#### Please note

- Incorrect installation can lead to collector damage.
- Use only gunmetal or brass fittings and copper pipes for the installation.
- Use hemp only in conjunction with pressure and temperature-resistant sealants (e.g. Viscotex Solarpaste from Locher,
- CH-9450 Altstätten, Switzerland).
- Never step on the collectors.

  Never solder near or on the collector.
- Position pipes so that complete ventilation is guaranteed. Install an air separator at an accessible point in the pipework (see the following diagram).
- Equip systems to EN 12975 with an expansion vessel, safety valve and circulation pump.

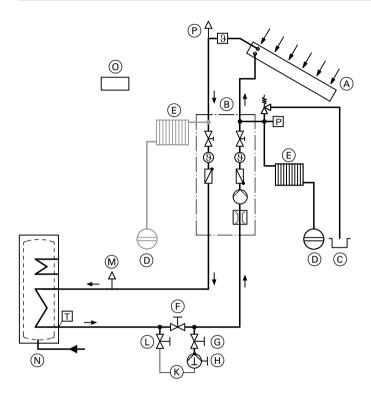
3. The expansion vessel must be approved to DIN 4807 [or local regulations] and must be installed with a thermal insulating loop. The diaphragms and seals of the expansion vessel and safety valve must be suitable for the heat transfer medium.



To calculate the pre-charge pressure, see the "Vitosol" service instructions.

- 4. When operating without a Solar-Divicon, only use safety valves designed for 120 °C, a maximum pressure of 6 bar, and which carry the "S" (Solar) designation.
- Make all connections pressure and temperature-resistant (observe the maximum idle temperature of the collector).

## Installation (cont.)



- (A) Collector
- (B) Solar-Divicon
- © Drip container
- D Expansion vessel
- **E** Stagnation heat sink
- F Shut-off valve
- G Filling facility

- H Manual solar fill pump
- K Fill valve (F, G, L)
- (L) Drain
- M Air separator
- N DHW cylinder
- Solar control unit
- (P) Air vent valve

# Commissioning and adjustment



Service instructions "Vitosol-F".

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